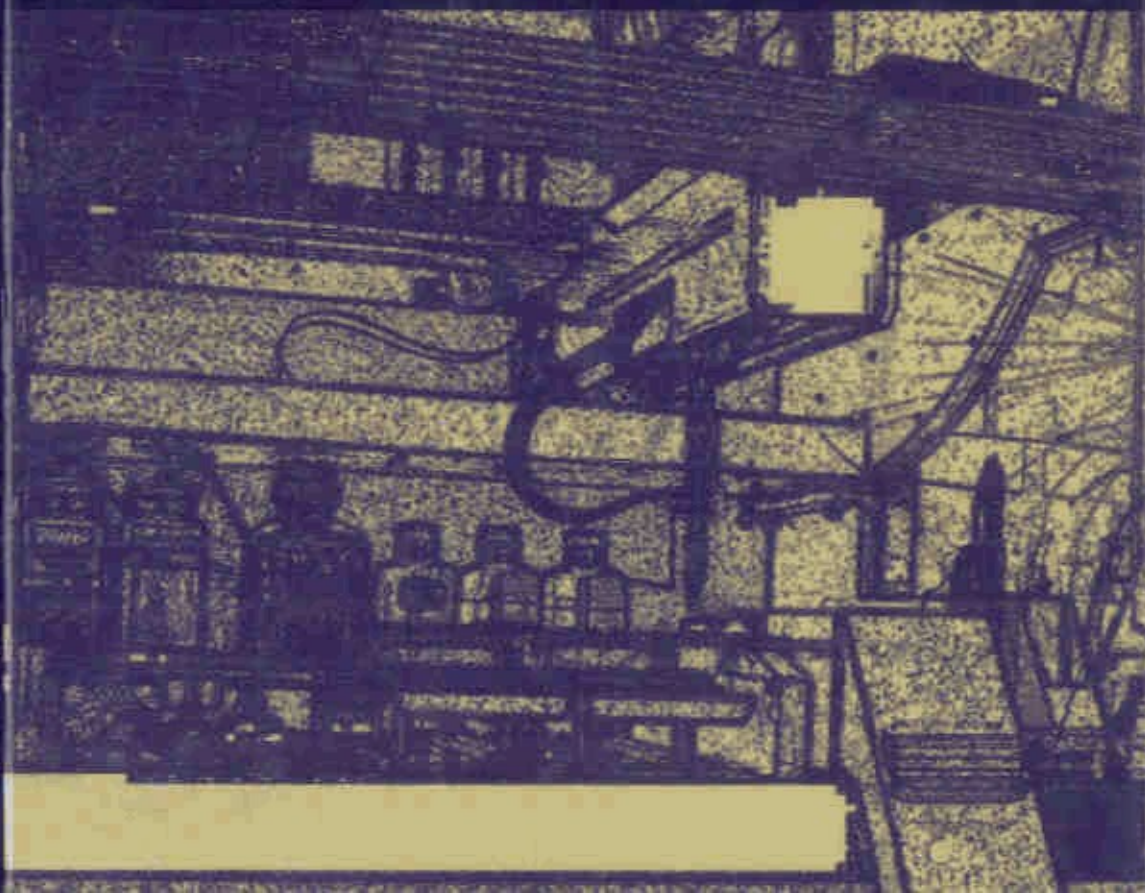


# Absorption and Drug Development

*Solubility, Permeability,  
and Charge State*

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