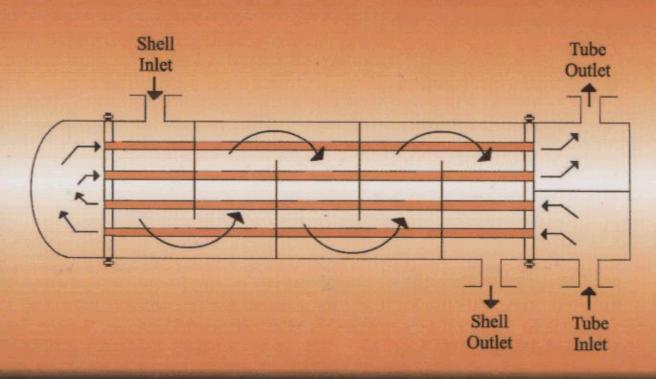
Process Heat Transfer PRINCIPLES AND APPLICATIONS



ROBERT W. SERTH



Contents

Preface	ę viii	
Conver	rsion Factors x	
	al Constants xi	
	wledgements xii	
120		
1	Heat Conduction 1	
1 1.1	Introduction 2	
$1.1 \\ 1.2$	Fourier's Law of Heat Conduction 2	
1.3	The Heat Conduction Equation 6	
	Thermal Resistance 15	
1.4 1.5		
	A	
1.6	Unsteady-State Conduction 24	
1.7	Mechanisms of Heat Conduction 31	
2	Convective Heat Transfer 43	
$\frac{-}{2.1}$	Introduction 44	
2.2	Combined Conduction and Convection 44	
2.3	Extended Surfaces 47	
$\frac{2.4}{2.4}$	Forced Convection in Pipes and Ducts 53	
2.5	Forced Convection in External Flow 62	
2.6	Free Convection 65	
	Tree converses	
_		
3	Heat Exchangers 85	
3.1	Introduction 86	
3.2	Double-Pipe Equipment 86	
3.3	Shell-and-Tube Equipment 87	
3.4	The Overall Heat-Transfer Coefficient 93	
3.5	The LMTD Correction Factor 98	
3.6	Analysis of Double-Pipe Exchangers 102	
3.7	Preliminary Design of Shell-and-Tube Exchangers 106	
3.8	Rating a Shell-and-Tube Exchanger 109	
3.9	Heat-Exchanger Effectiveness 114	
4	Design of Double Dive Heat Fundamental 197	
4.1	Design of Double-Pipe Heat Exchangers 127 Introduction 129	
4.2	Introduction 128	
4.2	Heat-Transfer Coefficients for Exchangers without Fins 128	
4.3 4.4	Hydraulic Calculations for Exchangers without Fins 128	
	Series/Parallel Configurations of Hairpins 131	
4.5	Multi-tube Exchangers 132	
4.6	Over-Surface and Over-Design 133	
4.7	Finned-Pipe Exchangers 141	
4.8		143
4.9	Wall Temperature for Finned Pipes 145	
4.10	Computer Software 152	

5.1 5.2 5.3 5.4 5.5 5.6 5.7 5.8 5.9	Design of Shell-and-Tube Heat Exchangers Introduction 188 Heat-Transfer Coefficients 188 Hydraulic Calculations 189 Finned Tubing 192 Tube-Count Tables 194 Factors Affecting Pressure Drop 195 Design Guidelines 197 Design Strategy 201 Computer software 218	187
6 6.1 6.2 6.3 6.4 6.5 6.6	The Delaware Method 245 Introduction 246 Ideal Tube Bank Correlations 246 Shell-Side Heat-Transfer Coefficient 248 Shell-Side Pressure Drop 250 The Flow Areas 254 Correlations for the Correction Factors 259 Estimation of Clearances 260	
7.1 7.2 7.3 7.4 7.5 7.6 7.7 7.8	The Stream Analysis Method 277 Introduction 278 The Equivalent Hydraulic Network 278 The Hydraulic Equations 279 Shell-Side Pressure Drop 281 Shell-Side Heat-Transfer Coefficient 281 Temperature Profile Distortion 282 The Wills–Johnston Method 284 Computer Software 295	
8 8.1 8.2 8.3 8.4 8.5 8.6 8.7 8.8 8.9 8.10 8.11 8.12 8.13 8.14 8.15 8.16 8.17 8.18	Heat-Exchanger Networks 327 Introduction 328 An Example: TC3 328 Design Targets 329 The Problem Table 329 Composite Curves 331 The Grand Composite Curve 334 Significance of the Pinch 335 Threshold Problems and Utility Pinches 337 Feasibility Criteria at the Pinch 337 Design Strategy 339 Minimum-Utility Design for TC3 340 Network Simplification 344 Number of Shells 347 Targeting for Number of Shells 348 Area Targets 353 The Driving Force Plot 356 Super Targeting 358 Targeting by Linear Programming 359 Computer Software 361	

9 9.1 9.2 9.3 9.4 9.5 9.6	Boiling Heat Transfer 385 Introduction 386 Pool Boiling 386 Correlations for Nucleate Boiling on Horizontal Tubes 387 Two-Phase Flow 402 Convective Boiling in Tubes 416 Film Boiling 428	
10.1 10.2 10.3 10.4 10.5 10.6	Reboilers 443 Introduction 444 Types of Reboilers 444 Design of Kettle Reboilers 449 Design of Horizontal Thermosyphon Reboilers 467 Design of Vertical Thermosyphon Reboilers 473 Computer Software 488	
11 11.1 11.2 11.3 11.4 11.5 11.6 11.7 11.8 11.9 11.10 11.11	Condensers 539 Introduction 540 Types of Condensers 540 Condensation on a Vertical Surface: Nusselt Theory 545 Condensation on Horizontal Tubes 549 Modifications of Nusselt Theory 552 Condensation Inside Horizontal Tubes 562 Condensation on Finned Tubes 568 Pressure Drop 569 Mean Temperature Difference 571 Multi-component Condensation 590 Computer Software 595	
12 12.1 12.2 12.3 12.4 12.5 12.6 12.7 12.8 12.9 12.10	Air-Cooled Heat Exchangers Introduction 630 Equipment Description 630 Air-Side Heat-Transfer Coefficient 637 Air-Side Pressure Drop 638 Overall Heat-Transfer Coefficient 640 Fan and Motor Sizing 640 Mean Temperature Difference 643 Design Guidelines 643 Design Strategy 644 Computer Software 653	
Appendix A Appendix A Appendix B Appendix C Appendix C Appendix C Appendix D Appendix D Appendix D Appendix D Appendix E Appendix A Appendix B Appendix A Appendix B Appendix C Appendix B Appendix C Appendix D		

Index 743