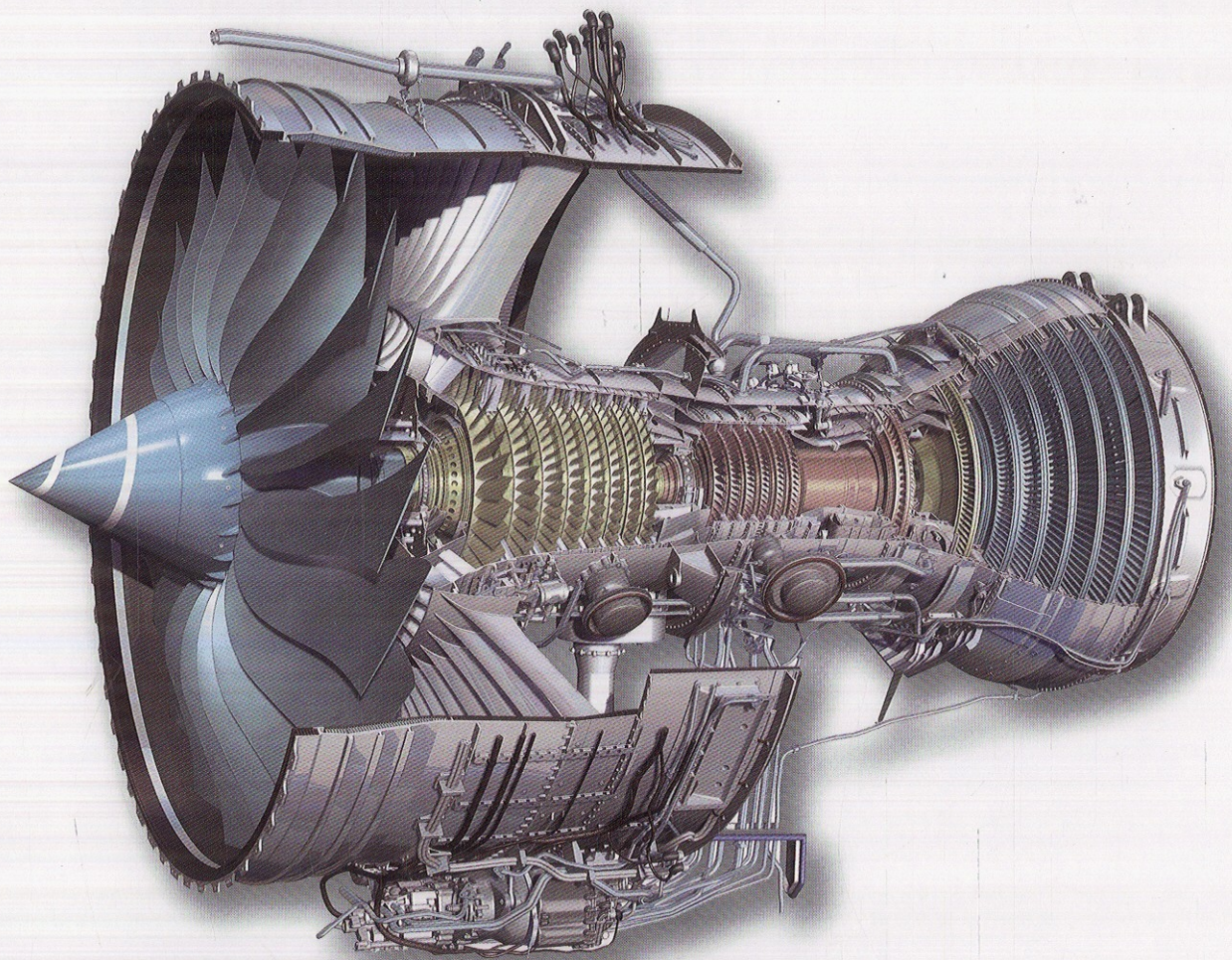


AIRCRAFT PROPULSION



Saeed Farokhi

Table of Contents

Preface	vii
Nomenclature	xix
1	
Introduction	1
1.1 History of Airbreathing Jet Engine, a Twentieth Century Invention—The Beginning	1
1.2 Innovations in Aircraft Gas Turbine Engines	4
1.2.1 Multispool Configuration	4
1.2.2 Variable Stator	4
1.2.3 Transonic Compressor	5
1.2.4 Low-Emission Combustor	6
1.2.5 Turbine Cooling	7
1.2.6 Exhaust Nozzles	7
1.2.7 Modern Materials and Manufacturing Techniques	8
1.3 New Engine Concepts	9
1.3.1 Wave Rotor Topping Cycle	9
1.3.1.1 Humphrey Cycle versus Brayton Cycle	9
1.3.2 Pulse Detonation Engine (PDE)	11
1.3.3 Millimeter-Scale Gas Turbine Engines: Triumph of MEMS	11
1.3.4 Combined Cycle Propulsion: Engines from Takeoff to Space	11
1.4 New Vehicles	13
1.5 Summary	14
1.6 Roadmap for the Book	14
References	15
Problems	16
	xi

2

Compressible Flow with Friction and Heat: A Review 17

2.1	Introduction	17
2.2	A Brief Review of Thermodynamics	18
2.3	Isentropic Process and Isentropic Flow	23
2.4	Conservation Principles for Systems and Control Volumes	23
2.5	Speed of Sound & Mach Number	29
2.6	Stagnation State	32
2.7	Quasi-One-Dimensional Flow	35
2.8	Area-Mach Number Relationship	38
2.9	Sonic Throat	39
2.10	Waves in Supersonic Flow	42
2.11	Normal Shocks	43
2.12	Oblique Shocks	47
2.13	Conical Shocks	52
2.14	Expansion Waves	55
2.15	Frictionless, Constant-Area Duct Flow with Heat Transfer	58
2.16	Adiabatic Flow of a Calorically Perfect Gas in a Constant-Area Duct with Friction	67
2.17	Friction (Drag) Coefficient, C_f and D'Arcy Friction Factor f_D	79
2.18	Dimensionless Parameters	80
2.19	Fluid Impulse	83
2.20	Summary of Fluid Impulse	89
	References	90
	Problems	90

3

Engine Thrust and Performance Parameters 97

3.1	Introduction	97
3.1.1	Takeoff Thrust	103
3.2	Installed Thrust—Some Bookkeeping Issues on Thrust and Drag	103
3.3	Engine Thrust Based on the Sum of Component Impulse	108
3.4	Rocket Thrust	110
3.5	Airbreathing Engine Performance Parameters	112
3.5.1	Specific Thrust	112
3.5.2	Specific Fuel Consumption and Specific Impulse	112
3.5.3	Thermal Efficiency	113
3.5.4	Propulsive Efficiency	116
3.5.5	Engine Overall Efficiency and Its Impact on Aircraft Range and Endurance	119
3.6	Summary	121
	References	122
	Problems	122

4

Gas Turbine Engine Cycle Analysis 127

4.1	Introduction	127
4.2	The Gas Generator	127

4.3	Aircraft Gas Turbine Engines	128
4.3.1	The Turbojet Engine	128
4.3.1.1	The Inlet	129
4.3.1.2	The Compressor	133
4.3.1.3	The Burner	139
4.3.1.4	The Turbine	143
4.3.1.5	The Nozzle	151
4.3.1.6	Thermal Efficiency of a Turbojet Engine	158
4.3.1.7	Propulsive Efficiency of a Turbojet Engine	165
4.3.1.8	The Overall Efficiency of a Turbojet Engine	167
4.3.1.9	Performance Evaluation of a Turbojet Engine	167
4.3.2	The Turbojet Engine with an Afterburner	168
4.3.2.1	Introduction	168
4.3.2.2	Analysis	171
4.3.2.3	Optimum Compressor Pressure Ratio for Maximum (Ideal) Thrust Turbojet Engine with Afterburner	174
4.3.3	The Turbofan Engine	179
4.3.3.1	Introduction	179
4.3.3.2	Analysis of a Separate-Exhaust Turbofan Engine	179
4.3.3.3	Thermal Efficiency of a Turbofan Engine	184
4.3.3.4	Propulsive Efficiency of a Turbofan Engine	185
4.4	Analysis of a Mixed-Exhaust Turbofan Engine with an Afterburner	190
4.4.1	Mixer	190
4.4.2	Cycle Analysis	193
4.4.2.1	Solution Procedure	193
4.5	The Turboprop Engine	203
4.5.1	Introduction	203
4.5.2	Cycle Analysis	204
4.5.2.1	The New Parameters	204
4.5.2.2	Design Point Analysis	205
4.5.2.3	Optimum Power Split Between the Propeller and the Jet	209
4.6	Summary	213
	References	214
	Problems	214

5

Aircraft Engine Inlets and Nozzles

225

5.1	Introduction	225
5.2	The Flight Mach Number and Its Impact on Inlet Duct Geometry	226
5.3	Diffusers	227
5.4	An Ideal Diffuser	227
5.5	Real Diffusers and their Stall Characteristics	228
5.6	Subsonic Diffuser Performance	230
5.7	Subsonic Cruise Inlet	234
5.8	Transition Ducts	244
5.9	An Interim Summary for Subsonic Inlets	245
5.10	Supersonic Inlets	246
5.10.1	Isentropic Convergent-Divergent Inlets	246
5.10.2	Methods to Start a Supersonic Convergent-Divergent Inlet	249

5.10.2.1	Overspeeding	250
5.10.2.2	Kantrowitz–Donaldson Inlet	251
5.10.2.3	Variable-Throat Isentropic C–D Inlet	252
5.11	Normal Shock Inlets	254
5.12	External Compression Inlets	256
5.12.1	Optimum Ramp Angles	259
5.12.2	Design and Off-Design Operation	259
5.13	Variable Geometry—External Compression Inlets	261
5.13.1	Variable Ramps	262
5.14	Mixed-Compression Inlets	262
5.15	Supersonic Inlet Types and Their Performance—A Review	264
5.16	Standards for Supersonic Inlet Recovery	265
5.17	Exhaust Nozzle	266
5.18	Gross Thrust	267
5.19	Nozzle Adiabatic Efficiency	267
5.20	Nozzle Total Pressure Ratio	268
5.21	Nozzle Pressure Ratio (NPR) and Critical Nozzle Pressure Ratio ($\text{NPR}_{\text{crit.}}$)	268
5.22	Relation between Nozzle Figures of Merit, η_n and π_n	269
5.23	A Convergent Nozzle or a De Laval?	270
5.24	The Effect of Boundary Layer Formation on Nozzle Internal Performance	272
5.25	Nozzle Exit Flow Velocity Coefficient	272
5.26	Effect of Flow Angularity on Gross Thrust	274
5.27	Nozzle Gross Thrust Coefficient C_{fg}	277
5.28	Overexpanded Nozzle Flow—Shock Losses	278
5.29	Nozzle Area Scheduling, A_8 and A_9/A_8	281
5.30	Nozzle Exit Area Scheduling, A_9/A_8	283
5.31	Nozzle Cooling	285
5.32	Thrust Reverser and Thrust Vectoring	287
5.33	Hypersonic Nozzle	292
5.34	Exhaust Mixer and Gross Thrust Gain in a Mixed-Flow Turbofan Engine	294
5.35	Nozzle-Turbine (Structural) Integration	296
5.36	Summary of Exhaust Systems	297
	References	298
	Problems	300

6

Combustion Chambers and Afterburners

308

6.1	Introduction	308
6.2	Laws Governing Mixture of Gases	310
6.3	Chemical Reaction and Flame Temperature	312
6.4	Chemical Equilibrium and Chemical Composition	321
6.4.1	The Law of Mass Action	322
6.4.2	Equilibrium Constant K_p	324
6.5	Chemical Kinetics	332
6.5.1	Ignition and Relight Envelope	333
6.5.2	Reaction Timescale	333
6.5.3	Flammability Limits	335
6.5.4	Flame Speed	337
6.5.5	Flame Stability	339

6.5.6	Spontaneous Ignition Delay Time	344
6.5.7	Combustion-Generated Pollutants	345
6.6	Combustion Chamber	345
6.6.1	Combustion Chamber Total Pressure Loss	347
6.6.2	Combustor Flow Pattern and Temperature Profile	355
6.6.3	Combustor Liner and Its Cooling Methods	356
6.6.4	Combustion Efficiency	359
6.6.5	Some Combustor Sizing and Scaling Laws	360
6.6.6	Afterburner	363
6.7	Combustion-Generated Pollutants	368
6.7.1	Greenhouse Gases, CO ₂ and H ₂ O	368
6.7.2	Carbon Monoxide, CO, and Unburned Hydrocarbons, UHC	369
6.7.3	Oxides of Nitrogen, NO and NO ₂	370
6.7.4	Smoke	370
6.7.5	Engine Emission Standards	372
6.7.6	Low-Emission Combustors	373
6.7.7	Impact of NO on the Ozone Layer	377
6.8	Aviation Fuels	379
6.9	Combustion Instability: Screech	382
6.9.1	Screech Damper	383
6.10	Summary	383
	References	384
	Problems	385

7

Axial Compressor Aerodynamics

389

7.1	Introduction	389
7.2	The Geometry	389
7.3	Rotor and Stator Frames of Reference	390
7.4	The Euler Turbine Equation	392
7.5	Axial-Flow Versus Radial-Flow Machines	394
7.6	Axial-Flow Compressors and Fans	395
7.6.1	Definition of Flow Angles	397
7.6.2	Stage Parameters	399
7.6.3	Cascade Aerodynamics	410
7.6.4	Aerodynamic Forces on Compressor Blades	423
7.6.5	Three-Dimensional Flow	430
7.6.5.1	Blade Vortex Design	431
7.6.5.2	Three-Dimensional Losses	442
7.6.5.3	Reynolds Number Effect	446
7.7	Compressor Performance Map	448
7.8	Compressor Instability—Stall and Surge	451
7.9	Multistage Compressors and Their Operating Line	455
7.10	Multistage Compressor Stalling Pressure Rise and Stall Margin	459
7.11	Multistage Compressor Starting Problem	467
7.12	The Effect of Inlet Flow Condition on Compressor Performance	470
7.13	Isometric and Cutaway Views of Axial-Flow Compressor Hardware	473
7.14	Compressor Design Parameters and Principles	475
7.14.1	Blade Design—Blade Selection	478

7.14.2	Compressor Annulus Design	480
7.14.3	Compressor Stall Margin	480
7.15	Summary	488
	References	490
	Problems	492

8

Centrifugal Compressor Aerodynamics 498

8.1	Introduction	498
8.2	Centrifugal Compressors	499
8.3	Radial Diffuser	512
8.4	Inducer	515
8.5	Inlet Guide Vanes (IGVs) and Inducer-less Impellers	518
8.6	Impeller Exit Flow and Blockage Effects	519
8.7	Efficiency and Performance	520
8.8	Summary	522
	References	523
	Problems	524

9

Aerothermodynamics of Gas Turbines 527

9.1	Introduction	527
9.2	Axial-Flow Turbines	527
9.2.1	Optimal Nozzle Exit Swirl Mach Number $M_{\theta 2}$	539
9.2.2	Turbine Blade Losses	542
9.2.2.1	Blade Profile Loss	543
9.2.2.2	Secondary Flow Losses	544
9.2.2.3	Annulus Losses	546
	<i>Turbine Rotor Tip Clearance Loss</i>	546
9.2.3	Optimum Solidity	553
9.2.4	Turbine Cooling	557
9.2.4.1	Convective Cooling	561
9.2.4.2	Impingement Cooling	565
9.2.4.3	Film Cooling	567
9.2.4.4	Transpiration Cooling	569
9.3	Turbine Performance Map	569
9.4	The Effect of Cooling on Turbine Efficiency	570
9.5	Turbine Blade Profile Design	572
9.5.1	Angles	572
9.5.2	Other Blade Geometric Parameters	573
9.5.3	Throat Sizing	574
9.5.4	Throat Reynolds Number Re_θ	574
9.5.5	Turbine Blade Profile Design	575
9.5.6	Blade Vibration and Campbell Diagram	575
9.5.7	Turbine Blade and Disk Material Selection and Design Criteria	576
9.6	Stresses in Turbine Blades and Disks and Useful Life Estimation	579
9.7	Axial-Flow Turbine Design and Practices	582

9.8	Gas Turbine Design Summary	589
9.9	Summary	590
	References	591
	Problems	593

10

Aircraft Engine Component Matching and Off-Design Analysis

598

10.1	Introduction	598
10.2	Engine (Steady-State) Component Matching	599
10.2.1	Engine Corrected Parameters	599
10.2.2	Inlet-Compressor Matching	600
10.2.3	Compressor-Combustor Matching	602
10.2.4	Combustor-Turbine Matching	603
10.2.5	Compressor-Turbine Matching and Gas Generator Pumping Characteristics	605
10.2.5.1	Gas Generator Pumping Characteristics	607
10.2.6	Turbine-Afterburner-(Variable-Geometry) Nozzle Matching	612
10.2.6.1	Fixed-Geometry Convergent Nozzle Matching	614
10.3	Engine Off-Design Analysis	614
10.3.1	Off-Design Analysis of a Turbojet Engine	615
10.3.2	Off-Design Analysis of an Afterburning Turbojet Engine	618
10.3.3	Off-Design Analysis of a Separate-Flow Turbofan (Two-Spool) Engine	621
10.4	Unchoked Nozzles and Other Off-Design Iteration Strategies	625
10.4.1	Unchoked Exhaust Nozzle	625
10.4.2	Unchoked Turbine Nozzle	627
10.4.3	Turbine Efficiency at Off-Design	627
10.4.4	Variable Gas Properties	628
10.5	Summary	628
	References	630
	Problems	630

11

Chemical Rocket and Hypersonic Propulsion

636

11.1	Introduction	636
11.2	From Takeoff to Earth Orbit	638
11.3	Chemical Rockets	639
11.4	Chemical Rocket Applications	639
11.4.1	Launch Vehicles	640
11.4.2	Boost Engines	641
11.4.3	Space Maneuver Engines	641
11.4.4	Attitude Control Rockets	641
11.5	New Parameters in Rocket Propulsion	641
11.6	Thrust Coefficient, C_F	644
11.7	Characteristic Velocity, c^*	647
11.8	Flight Performance	649
11.9	Multistage Rockets	657

11.10	Propulsive and Overall Efficiencies	659
11.11	Chemical Rocket Combustion Chamber	661
11.11.1	Liquid Propellant Combustion Chambers	661
11.11.1.1	Some Design Guidelines for Injector Plate	666
11.11.1.2	Combustion Instabilities	666
11.11.2	Solid Propellant Combustion Chambers	667
11.12	Thrust Chamber Cooling	672
11.12.1	Liquid Propellant Thrust Chambers	673
11.12.2	Cooling of Solid Propellant Thrust Chambers	678
11.13	Combustor Volume and Shape	679
11.14	Rocket Nozzles	679
11.14.1	Multiphase Flow in Rocket Nozzles	682
11.14.2	Flow Expansion in Rocket Nozzles	691
11.14.3	Thrust Vectoring Nozzles	692
11.15	High-Speed Airbreathing Engines	692
11.15.1	Supersonic Combustion Ramjet	698
11.15.1.1	Inlet Analysis	699
11.15.1.2	Scramjet Combustor	700
11.15.1.3	Scramjet Nozzle	702
11.16	Rocket-Based Airbreathing Propulsion	702
11.17	Summary	703
	References	704
	Problems	704

Appendices **707**

A.	U.S. Standard Atmosphere	708
B.	Isentropic Table	713
C.	Normal Shock Table	730
D.	Rayleigh Flow	743
E.	Fanno Flow	752
F.	Prandtl–Meyer Function and Mach Angle	761
G.	Oblique Shock Charts	764
H.	Conical Shock Charts	769
I.	Cascade Data	772
J.	Websites	778
	Index	779