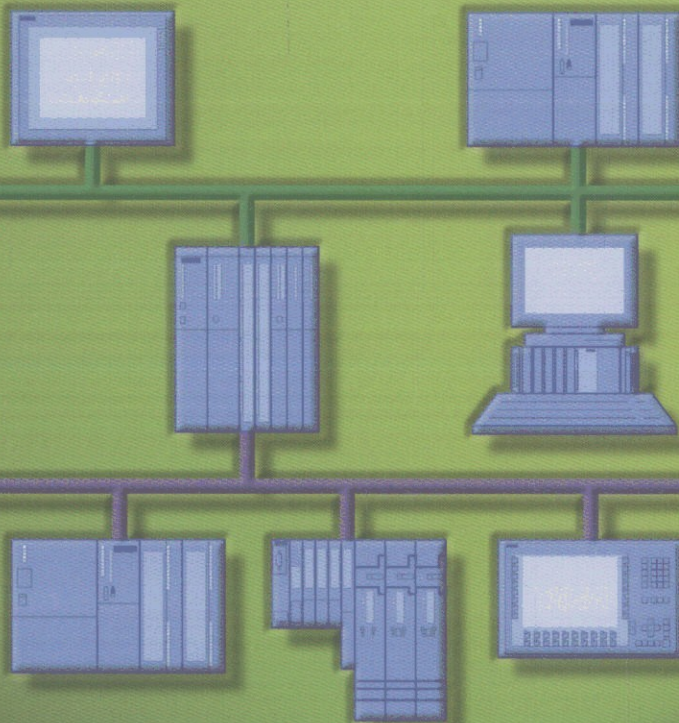


Hans Berger

Automating with SIMATIC

Controllers, Software, Programming,
Data Communication, Operator Control
and Process Monitoring

SIEMENS



Fourth Edition

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