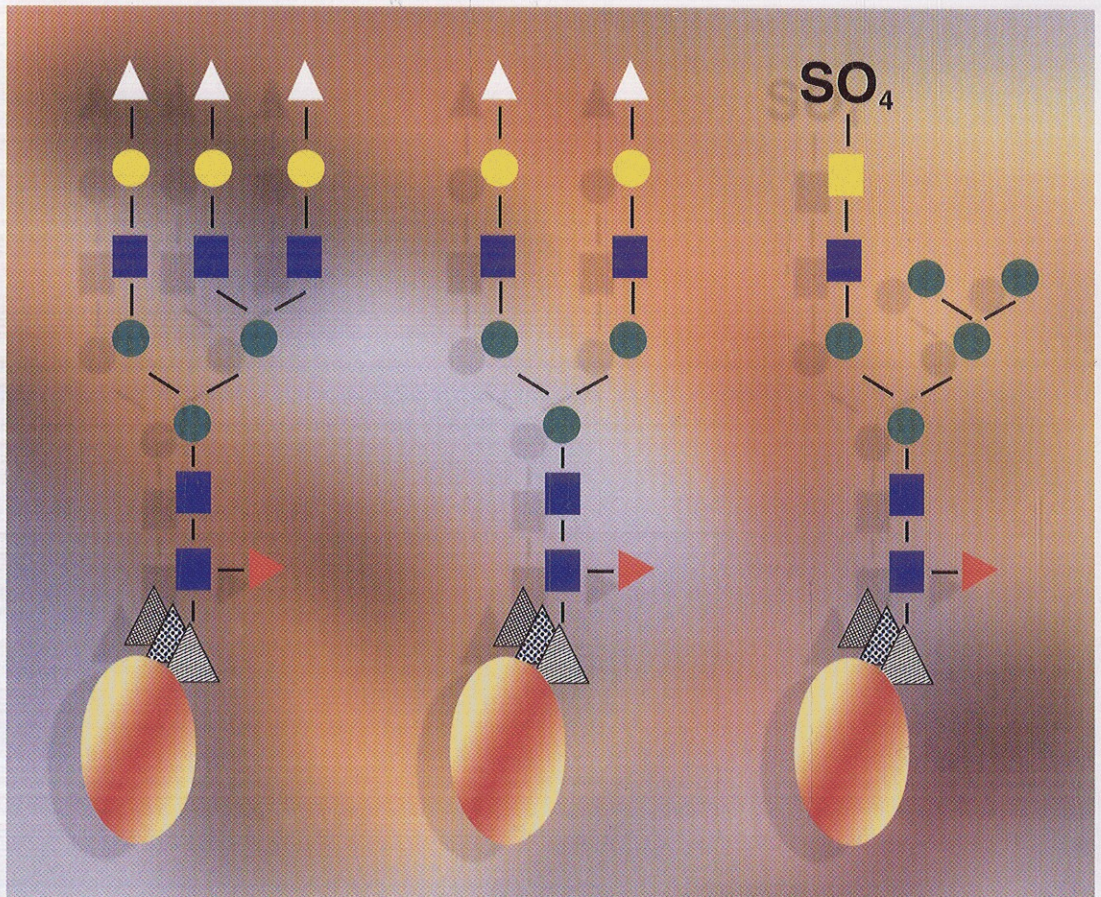


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Post-translational Modification of Protein Biopharmaceuticals



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