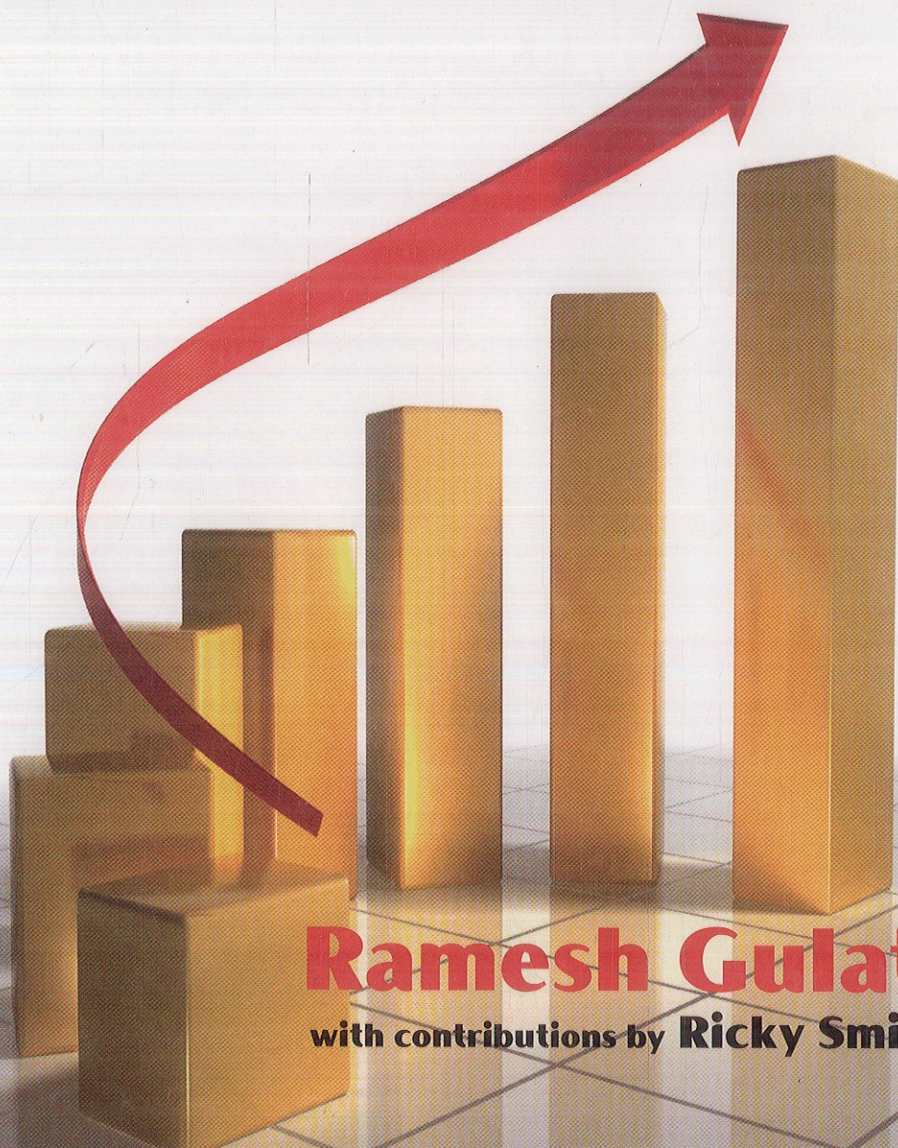


MAINTENANCE **and RELIABILITY** **BEST PRACTICES**



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Table of Contents

Foreword by Terrence O'Hanlon	ix
Preface	xi
Acknowledgements	xiii
Chapter 1 Introducing Best Practices	1
1.1 What Is a Best Practice?	2
1.2 Understanding Maintenance and Reliability	3
1.3 Examples of Maintenance and Reliability Benchmarks	6
1.4 Basic Test on Maintenance and Reliability Knowledge	9
1.5 Key Terms and Definitions	18
1.6 Summary	21
1.7 References and Suggested Reading	22
Chapter 2 Culture and Leadership	23
2.1 Introduction	24
2.2 Leadership and Organizational Culture	28
2.3 Strategic Framework: Vision, Mission, and Goals	30
2.4 Reliability Culture	38
2.5 Summary	42
2.6 References and Suggested Reading	43
Chapter 3 Understanding Maintenance	45
3.1 Introduction	46
3.2 Maintenance Work Tasks	49
3.3 Other Maintenance Practices	62
3.4 Maintenance Quality and Tasks Optimization	65
3.5 Measuring Maintenance Performance	67
3.6 Summary	68
3.7 References and Suggested Reading	69
Chapter 4 Work Management: Planning and Scheduling	71
4.1 Introduction	72
4.2 Work Flow and Roles	76

4.3 Planning Process	80
4.4 Scheduling Process	86
4.5 Turnaround and Shutdowns	91
4.6 Measures of Performance	96
4.7 Summary	97
4.8 References and Suggested Reading	97
Chapter 5 Materials, Parts, and Inventory Management	99
5.1 Introduction	100
5.2 Types of Inventory	103
5.3 Physical Layout and Storage Equipment	109
5.4 Optimizing Tools and Techniques	114
5.5 Performance Measures and Indicators	125
5.6 Summary	125
5.7 References and Suggested Reading	126
Chapter 6 Measuring and Designing for Reliability and Maintainability	127
6.1 Introduction	128
6.2 Defining and Measuring Reliability and Other Terms	133
6.3 Designing and Building for Maintenance and Reliability	150
6.4 Summary	158
6.5 References and Suggested Reading	159
Chapter 7 The Role of Operations	161
7.1 Introduction	162
7.2 The Role of Operations	163
7.3 Total Productive Maintenance (TPM)	167
7.4 Workplace Organization: 5 S	176
7.5 Performance Measures: Metrics	181
7.7 Summary	186
7.7 References and Suggested Reading	188
Chapter 8 PM Optimization	189
8.1 Introduction	190
8.2 Understanding Failure	193
8.3 PM Optimizing Tools	194
8.4 Summary	243
8.5 References and Suggested Reading	244

Chapter 9 Managing Performance	245
9.1 Introduction	246
9.2 Identifying Performance Measures	250
9.3 Benchmarking and Benchmarks	259
9.4 Data Collection and Data Quality	264
9.5 Summary	267
9.6 References and Suggested Reading	268
Chapter 10 Workforce Management	273
10.1 Introduction	274
10.2 Employee Life Cycle	276
10.3 Understanding the Generation Gap	278
10.4 People Development	284
10.5 Workforce Management	292
10.6 Summary	300
10.7 References and Suggested Reading	302
Chapter 11 M & R Analysis Tools	303
11.1 Introduction	304
11.2 Analysis Tools	308
11.3 Computerized Maintenance Management System	344
11.4 Summary	355
11.5 References and Suggested Reading	355
Chapter 12 Current Trends and Practices	357
12.1 Arc Flash Hazards and Prevention	358
12.2 Communication and Problem Solving Skills	365
12.3 Energy Conservation and Green Initiative	372
12.4 Lean Management and Maintenance	382
12.5 Safety and Reliability	387
12.6 Systems Engineering and Configuration Management	394
12.7 References and Suggested Reading	400
Answer Key and Explanations	401
Supplemental Glossary	411
Index	412