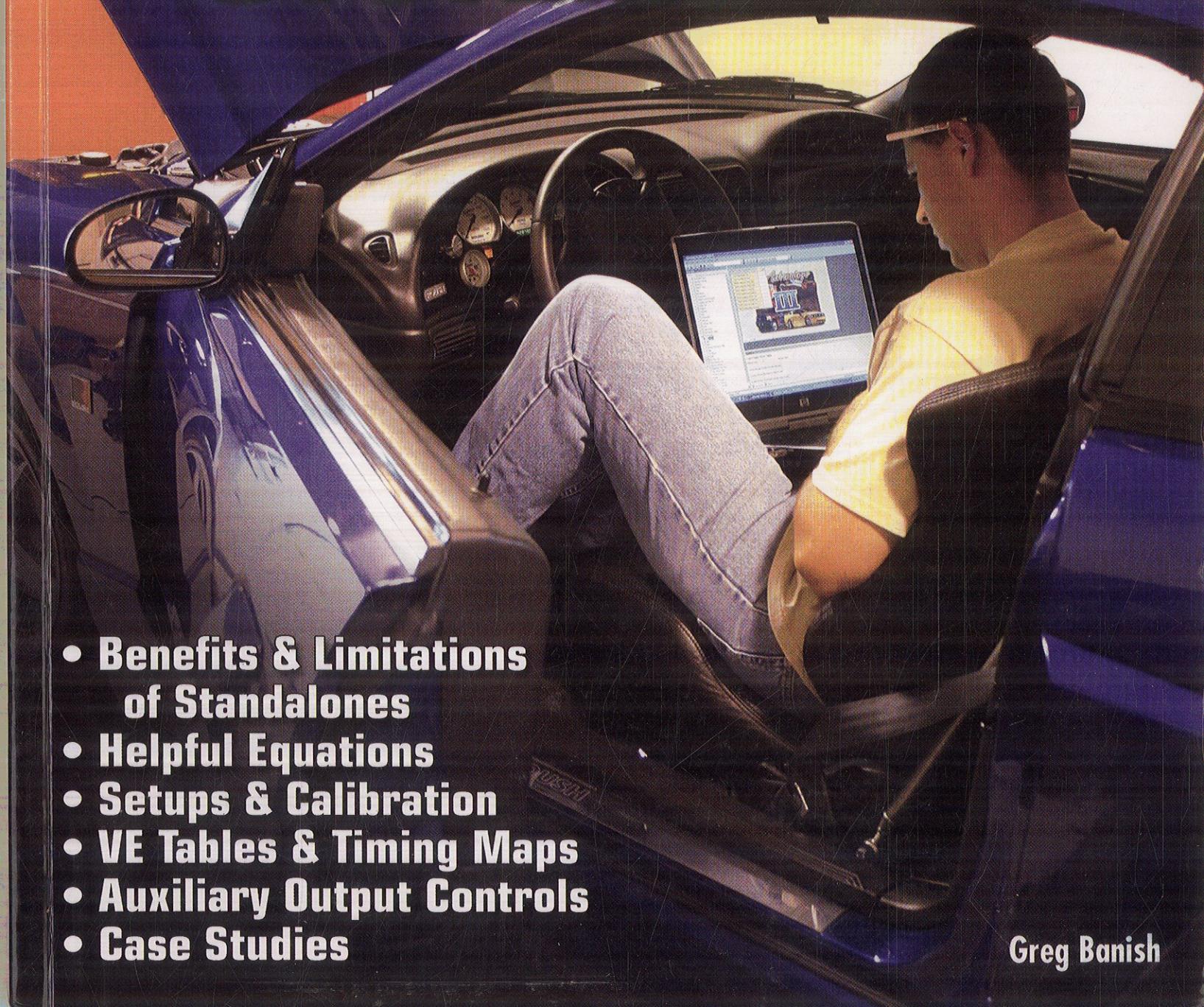


**DESIGNING
AND TUNING**

High-Performance

FUEL INJECTION SYSTEMS

John Banish WSS



- Benefits & Limitations of Standalones
- Helpful Equations
- Setups & Calibration
- VE Tables & Timing Maps
- Auxiliary Output Controls
- Case Studies

Greg Banish

CONTENTS

Introduction: Welcome to Electronic Fuel Injection	4	Dynamometers	62
		Additional Equipment	67
Chapter 1: Common Tuning Mistakes	8	Chapter 9: Initial Setup	69
Unwillingness to Learn	8		
Improper Injector Characterization	9	Chapter 10: Creating a VE Table from Scratch	73
Failure to Perform Steady State Measurements	9	Getting Moving on the Dyno	76
Mechanical Problems	11	Working Downward	81
Tuning for Dyno Numbers	12	Higher Loads	82
Tuning Only on the Street	12	Boosted Operation	84
Tuning Only on the Dyno	13		
Trusting Marginal Measurement Equipment	14	Chapter 11: Acceleration Enrichment	87
Getting Good Advice	16	Calibration of the Transient Fueling Correction	89
Chapter 2: Components of a Standalone	18		
Why Use a Standalone?	19	Chapter 12: Timing Maps from Scratch	91
So What's In It for Me?	20	Rule #1: Don't Knock!	91
Drawbacks of SA Controllers	21	Rule #2: Advance Timing with Increasing Engine Speed	92
Chapter 3: Combustion Basics	23	Rule #3: Reduce Timing with Increasing Cylinder Load	93
The Great Equalizer	24	Rule #4: Don't Run MBT at Idle	94
AFR and Torque	25	Finding MBT on the Dyno	95
Fuel Economy and Emissions	26	WOT Spark Advance	96
		Boosted Spark Advance	97
Chapter 4: VE Equation and Airflow Estimation	28	Chapter 13: Startup Maps	99
Engine Load	34	Fuel Delivery	100
VE and Torque	35		
Chapter 5: Fuel Injector Behavior	37	Chapter 14: Auxiliary Outputs	102
Batch vs. Sequential Injection	38	Cooling Fans	102
Saturation vs. Peak and Hold	40	Camshaft Actuation	103
Flow Rate vs. Time	42	Boost Control	105
Choosing an Injector	44	Traction Control	107
Fuel Pressure	44	Nitrous Oxide	108
Multiple Injector Arrays	47	Two-Step Control	111
		Transmission Control	112
Chapter 6: Ignition Angle and Cylinder Pressure	48	Chapter 15: Alcohol and Ethanol	113
Spark Hook Test	49	Oxygen Sensors and Alcohol	114
Knock	51	Calibration Setup for Alcohol	115
Torque Control	52	Ethanol	116
Chapter 7: VE Table Zones	53	Pump Gas	118
Chapter 8: Introduction to Setups and Calibration	58		
Laptop	58	Appendix	119
Wideband Oxygen Sensor	59	Tuning Example	119
		Conversion Charts	125
		Glossary	126