## **CONTENTS**

Preface		ix
1	Initial Considerations	1
2	Limitations to Plant Problem Solving	9
3	Successful Plant Problem Solving	15
4	Examples of Plant Problem Solving	39
5	Fundamentals of Chemical Engineering for Process Operators	59
6	Development of Working Hypotheses	83
7	Application to Prime Movers	93
8	Application to Plate Processes	147
9	Application to Kinetically Limited Processes	167
10	Application to Unsteady State	197
11	Verification of Process Instrumentation Data	219
12	Successful Plant Tests	241
13	Utilization of Manual Computation Techniques	261
14	Putting It All Together	281
15	A Final Note	315
Appendix: Conversion Factors		317
References		319
Index		321