

# Contents

<b>Series Editor's Foreword by Anthony C. Lowe</b>	xiii
<b>Preface</b>	xv
<b>Acknowledgments</b>	xvii
<b>About the Author</b>	xix
<b>1 Double Refraction</b>	1
Reference	4
<b>2 Electromagnetism</b>	5
Faraday's Intuitive Field	7
Maxwell's Equations	9
The Derivation of $\nabla \circ E = \frac{\rho}{\epsilon}$	12
The Derivation of $\nabla \circ B = 0$	14
The Derivation of $\nabla \times E = -\frac{\partial B}{\partial t}$	15
The Derivation of $\nabla \times B = \epsilon\mu\frac{\partial E}{\partial t} + \mu J$	19
Vector Analysis	22
Light Is an Electromagnetic Wave	25
The Light Wave	30
References	34

<b>3</b>	<b>Light in Matter</b>	<b>35</b>
	The Electric Dipole Moment	38
	The Lorentz–Lorenz Equation	41
	References	47
<b>4</b>	<b>The Polarization of an Electromagnetic Wave</b>	<b>49</b>
	Unpolarized Light	49
	Elliptical, Linear, and Circular Polarization	50
	Elliptic Polarization	55
	Linear Polarization	56
	Circular Polarization	57
	Birefringence	61
	Ordinary and Extraordinary Waves	64
	Quantum Mechanical Polarization	66
	References	73
<b>5</b>	<b>Liquid Crystals</b>	<b>75</b>
	Carrots	76
	Liquid Crystal Genealogy	78
	The Chiral Nematic	82
	The Ferroelectric Chiral Smectic-C	86
	The Blue Flash	88
	Lyotropic Liquid Crystals	90
	The Director and the Order Parameter	91
	Stiff But Flexible	97
	Liquid Crystal Character	99
	Viscosity	100
	Elasticity	101
	The Induced Dipole Moment	103
	References	108
<b>6</b>	<b>Thermodynamics for Liquid Crystals</b>	<b>111</b>
	The Three Laws of Thermodynamics	113
	Phase Transitions	114
	Entropy	115
	The Boltzmann Distribution	119
	The Minimization of Free Energy	122
	References	123

<b>7</b>	<b>The Calculus of Variations</b>	<b>125</b>
	The Brachistochrone Problem	126
	Catenary and Suspension	131
	The Euler–Lagrange Equation	132
	Deeper Meanings of the Euler–Lagrange Equation	136
	References	138
<b>8</b>	<b>The Mean Field</b>	<b>139</b>
	Ideal Gas in Crystal Lattice	139
	Long Rod Models	140
	The Composite Electric Field and Average Index of Refraction	141
	The Dipole Mean Field Is Born	144
	References	145
<b>9</b>	<b>Maier–Saupe Theory</b>	<b>147</b>
	The Nematic to Isotropic Phase Transition Calculation	148
	Dielectric Anisotropy Calculation	152
	Near Neighbor Correlation	156
	References	159
<b>10</b>	<b>Phenomenological Theory</b>	<b>161</b>
	The Nematic to Isotropic Phase Transition Calculation	162
	Birefringence Calculation	165
	References	169
<b>11</b>	<b>Static Continuum Theory</b>	<b>171</b>
	Basic Principles	171
	Static Continuum Theory Examples	176
	The Twisted Only	176
	The Twist and Tilt	179
	The Tilt Only	180
	The Fredericksz Cell	181
	The Splay Tilt	182
	In-Plane Switching	185
	The Bend Perpendicular	187
	The Twisted Nematic	188
	In Memoriam	192
	References	192

<b>12</b>	<b>Dynamic Continuum Theory</b>	<b>193</b>
	Conservation Principles	196
	The Leslie Work Hypothesis	198
	Turn-On Example	202
	Hydrodynamic Instability	207
	Conclusion	208
	References	209
<b>13</b>	<b>The First Liquid Crystal Display</b>	<b>211</b>
	Dynamic Scattering	213
	The Liquid Crystal Display Calculator	214
	References	219
<b>14</b>	<b>Liquid Crystal Display Chemistry</b>	<b>221</b>
	The Aromatic Compounds	222
	The Search for a Robust Display Liquid Crystal	224
	References	230
<b>15</b>	<b>The Twisted Nematic</b>	<b>231</b>
	A Twist of Fate	234
	The Gathering Patent Storm	235
	Watches and Calculators	237
	References	238
<b>16</b>	<b>Engineering the Liquid Crystal</b>	<b>239</b>
	Poincaré Sphere	240
	Refractive Index Ellipsoid	240
	Jones Vector	240
	The Phase Retardation Parameter	241
	The Mauguin Condition	243
	The Gooch-Tarry Condition	244
	Twisted Nematic Waveguiding	245
	The Twisted Nematic Cell	246
	References	248
<b>17</b>	<b>The Active Matrix</b>	<b>249</b>
	Matrix Addressing	250
	The Super Twisted Nematic	254
	Active Matrix Addressing	256
	References	260

<b>18</b>	<b>New Screens</b>	<b>261</b>
	Twisted Nematic Television	262
	Notebook Computer Screens	263
	References	270
<b>19</b>	<b>The Transistor and Integrated Circuit</b>	<b>271</b>
	The Bohr Atom	271
	The Point Contact Transistor	278
	The Junction Transistor	281
	The Tyranny of Numbers	285
	Monolithic Component Integration	287
	Monolithic Circuit Integration	289
	References	294
<b>20</b>	<b>A Transistor for the Active Matrix</b>	<b>295</b>
	Hydrogenated Amorphous Silicon	298
	The Field Effect Transistor	299
	The a-Si:H Field Effect Thin-Film Transistor	303
	References	305
<b>21</b>	<b>Semiconductor Fabrication</b>	<b>307</b>
	Growing Crystals	308
	The Planar Process	308
	Photolithography	309
	Etch	312
	Deposition	314
	The Four-Mask Bottom Gate	315
	References	320
<b>22</b>	<b>Enhancing the Image</b>	<b>321</b>
	The Grayscale	323
	The On/Off Ratio	326
	The Production of Color	328
	The CCFL Backlight and Color Filter	333
	Field Sequential Color	336
	The LED Backlight	338
	Signal Processing	343
	References	347

<b>23</b>	<b>The Wider View</b>	<b>349</b>
c-axis a-plate c-plate		352
Mid-Layer Tilt		354
Twisted Nematic Display Oblique Viewing		355
Negative and Positive Compensation		356
The Discotic Solution		357
Grayscale Inversion		360
Compensation Overview		364
References		367
<b>24</b>	<b>Liquid Crystal Television</b>	<b>369</b>
Vertical Alignment		369
Multiple-Domain Vertical Alignment		372
In-Plane Switching		376
Fringing Field Switching		380
Response Time		383
VA Response Time Is Good		384
IPS Response Time is Slow		386
TN Is In-Between		387
Blue Flash Is Fastest		388
Overdrive		388
Flicker		389
References		395
<b>25</b>	<b>Glass, Panels, and Modules</b>	<b>397</b>
Glass Generations		397
The TFT Array Plate		400
The Color Filter Plate		401
Side Injection and One Drop Fill		403
Side Injection		403
One Drop Fill		404
Spacers		405
Sealing, Cutting, and Inspection		406
Electrostatic Damage Protection		407
Laser Repair		410
Yield		410
LCD Module Assembly		413
References		414

<b>26</b>	<b>The Global LCD Business</b>	<b>415</b>
	RCA's Legacy	416
	Optical Imaging Systems	417
	The Electronics Manufacturing Paradigm	421
	Korea, the Emerging Economy Model	424
	The Crystal Cycle and Korea	425
	Crisis and Fortune in the LCD Industry	426
	Samsung Is the Lucky Goldstar	427
	Taiwan's Twin Stars	432
	Chimei Jumps into the Liquid Crystal Sea	434
	Two Tigers, Three Cats, and a Monkey	436
	Japan's Closed Shop	438
	The Worldwide Financial Tsunami	441
	Is China a Rising Liquid Crystal Star?	443
	The Solar Cell	446
	References	448
<b>27</b>	<b>New Technologies and Products</b>	<b>449</b>
	Light Scattering	450
	Liquid Crystal Polymer Composites	452
	Cholesteric Bistable Reflective Displays	454
	Ferroelectric Chiral Smectic-C Bistable Displays	455
	Electrophoretic Paper	456
	The Organic Light-Emitting Diode Display	457
	The Blue Phase Display	458
	Reflective Displays	458
	Transflective Displays	459
	Projection Displays	462
	Brightness Enhancement Film	467
	Touch Screens	468
	Resistive	468
	Strain Gauge	469
	Capacitive	469
	Inductive	470
	Surface Acoustic Wave	470
	Infrared	470
	Optical Imaging	470
	Dispersive Signal	471

3D

471

LCD Products

473

References

475

Index

477