
Contents

Series Preface	ix
Preface.....	xi
Editors.....	xv
Contributors.....	xvii

Section I Biorefinery Product and Process Design

1 Product Portfolio Selection and Process Design for the Forest Biorefinery.....	3
<i>Dieudonné R. Batsy, Charles C. Solvason, Norm E. Sammons, Virginie Chambost, David L. Bilhartz, II, Mario R. Eden, Mahmoud M. El-Halwagi, and Paul R. Stuart</i>	
2 Systematic Screening of Multiple Processing Paths in Biorefineries: The ABC (Assessing Biomass to Chemicals) Project and Its Potential to Build Process Synthesis Capabilities	37
<i>Antonis C. Kokossis, Aidong Yang, Marinella Tsakalova, and Ta-Chen Lin</i>	
3 Technoeconomic Assessment and Risk Analysis of Biorefinery Processes	59
<i>Eemeli Hytönen and Paul R. Stuart</i>	
4 Technoeconomic Analysis of Cellulosic Ethanol Production from Hardwoods in a Repurposed Kraft Mill	93
<i>Trevor H. Treasure, Hasan Jameel, Richard B. Phillips, Hou-min Chang, Yongcan Jin, and Bon Wook Koo</i>	
5 Cost Integration Methodology and the Forest Biorefinery	129
<i>Milan Korbel and Paul R. Stuart</i>	
6 Technoeconomic Analysis of a Lignocellulose-to-Hydrocarbons Process Using a Carboxylate Platform.....	157
<i>Viet Pham, Mark Holtzapple, and Mahmoud M. El-Halwagi</i>	

Section II Biorefinery Supply Chains

7 Value-Chain Management Considerations for the Biorefinery	195
<i>Louis Patrick Dansereau, Mahmoud M. El-Halwagi, and Paul R. Stuart</i>	
8 Integrated Forest Biorefinery Supply Chain Network Design Using Mathematical Programming Approach	251
<i>Yan Feng, Sophie D'Amours, Luc LeBel, and Mustapha Noureldin</i>	
9 Forest Biorefinery Supply Chain Design and Process Flexibility.....	283
<i>Behrang Mansoornejad and Paul R. Stuart</i>	

Section III Biorefinery Process Analysis

- 10 Optimal Synthesis of Sustainable Biorefineries 325
Mariano Martín and Ignacio E. Grossmann
- 11 Methodologies Developed and Applied in Process Integration Studies for the Swedish Kraft Pulp and Paper Industry: A Review 349
Maryam Mahmoudkhani and Thore Berntsson
- 12 Design of a Lignocellulosic Feedstock Biorefinery Based on a Biochemical Processing Platform Using Process Integration Methodologies and Exergy Analysis 369
Karina Ojeda, Mahmoud M. El-Halwagi, and Vyacheslav Kafarov
- 13 Automated Targeting for the Synthesis of an Integrated Biorefinery 397
Douglas H. S. Tay and Denny K. S. Ng
- 14 Synthesis of Flexible Heat-Exchanger Networks for Multifeedstock Biodiesel Production Processes 417
Grace Pokoo-Aikins and Mahmoud M. El-Halwagi

Section IV Biorefinery Feedstocks

- 15 A Literature Review of Biomass Feedstocks for a Biorefinery 433
José Meléndez, Luc LeBel, and Paul R. Stuart
- 16 Lignocellulosic Biomass: A Raw Material for the Future 461
Agustín Jaime Castro-Montoya and Arturo Jiménez-Gutiérrez
- 17 Food Waste as a Renewable Raw Material for the Development of Integrated Biorefineries: Current Status and Future Potential 469
Antonis C. Kokossis and Apostolis A. Koutinas

Section V Biorefinery Technologies

- 18 Forest Biorefinery: Current State of the Art 491
Tom Browne, Naceur Jemaa, Ibrahim Karidio, Talat Mahmood, Mike Paice, Mike Paleologou, Doug Singbeil, and Xiao Zhang
- 19 Thermochemical Conversion of Biomass to Liquid Fuels and Chemicals 517
W. J. Frederick, Jr.
- 20 Enzyme Applications in the Forest-Based Biorefinery 567
Alexey Vishtal and Andrzej Kraslawski

21 Biochemical Conversion.....	591
<i>Shijie Liu, Yang Wang, John P. Buyondo, Yuanzhen Wang, and Michael Garver</i>	
22 Separation of Hemicellulose by Hot-Water Extraction from Woody Biomass.....	651
<i>Shijie Liu, Houfang Lu, Yichao Lei, Christopher D. Wood, Thomas E. Amidon, Bin Liang, Runcang Sun, Gary M. Scott, Daryl Nichol, and Al Ward</i>	
23 Integrated Utilization of Algae Biomass in a Biorefinery Based on a Biochemical Processing Platform.....	707
<i>Eduardo Sánchez-Tuirán, Mahtmoud M. El-Halwagi, and Vyacheslav Kafarov</i>	

Section VI Biorefinery Policy and Environmental Analysis

24 Policy Options to Support Biorefining	729
<i>Warren E. Mabee</i>	
25 Biopower in the U.S. South: Barriers, Drivers, and Potential for Expansion	749
<i>Youngsun Baek and Marilyn A. Brown</i>	
26 Biorefinery Design from an Earth Systems Perspective	771
<i>Damon Honnery, Gil Garnier, and Patrick Moriarty</i>	
27 LCA-Based Environmental Evaluation of Biorefinery Projects	793
<i>Shabnam Sanaei, Matty Janssen, and Paul R. Stuart</i>	
Index	819