## Contents

Contributors ix	3. Metabolic Engineering and Molecular	
Preface xi	Biotechnology of Microalgae for Fuel	
A TOMOG AI	Production	
1. An Open Pond System for Microalgal	SU-CHIUNG FANG	
Cultivation	bo-chono mao	
	3.1 Introduction 47	
JORGE ALBERTO VIEIRA COSTA AND MICHELE GREQUE DE MORAIS	3.2 Biodiesel 48	
DL WORMO	3.3 Biohydrogen 52	
1.1 Introduction 1	3.4 Other Strategies 58	
1.2 Biotechnology and Microalgae 2	3.5 Challenges and Perspectives 59	
1.3 Open Pond Systems 3		
1.4 Main Microalgae Cultivated in Open Pond	4. Respirometric Balance and Carbon	
Systems 6	Fixation of Industrially Important Algae	
1.5 Reactor Design 9		
1.6 Light Regime 9	EDUARDO BITTENCOURT SYDNEY, ALESSANDRA	
1.7 Hydrodynamics of the Reactor 10	CRISTINE NOVAK, JULIO CESAR DE CARVALHO, AND CARLOS RICARDO SOCCOL	
1.8 Fixation of Carbon Dioxide (CO <sub>2</sub> ) 11	or more more to occop	
1.9 Temperature 11	( 1 X 1 ) C	
1.10 pH 12	4.1 Introduction 67	
1.11 Sterility of Cultivation 13	4.2 Carbon Dioxide Fixation by Microalgae 73	
1.12 Biomass Harvest 13	4.3 Practical Aspects of Mass Cultivation for CO <sub>2</sub>	
1.13 Drying of Biomass 15	Fixation 79	
1.14 Other Microalgal Culture Systems 16	4.4 Carbon Market for Microalgal Technologies 81	
1.15 Applications of Biomass 17		
1.16 Conclusion 20	5. Algal Biomass Harvesting	
2 D : CDI : 1: C A1 1	KUAN-YEOW SHOW AND DUU-JONG LEE	
2. Design of Photobioreactors for Algal	ROAN-TEOW SHOW AND DOU-JOING LEE	
Cultivation	5.1 Introduction 85	
HONG-WEI YEN, I-CHEN HU, CHUN-YEN CHEN, AND	5.2 Stability and Separability of Microalgae 86	
JO-SHU CHANG	5.3 Methods of Algae Harvesting 89	
2.1.1	5.4 Challenges and Prospects 104	
2.1 Introduction 23	5.5 Conclusions 106	
2.2 Factors Affecting Microalgae Growth and Biofuels Production 24		
	6. Heterotrophic Production of Algal Oils	
<ul><li>2.3 Photobioreactor Design Principles 27</li><li>2.4 Microalgae Cultivation in Closed and Open PBRs</li></ul>	-	
for Biofuel Production 28	JIN LIU, ZHENG SUN, AND FENG CHEN	
2.5 Commercial Microalgae Cultivation Systems for	6.1 Introduction 111	
Biofuel Production 36	6.2 Heterotrophy of Microalgae 112	
	one recording of interoargue ris	

6.3 Potential of Heterotrophic Algal Oils 113

2.6 Conclusions 43

vi CONTENTS

6.4	Factors .	Affe	cting	Heterotrophic	Production	of
	Algal O	ils	119			

- 6.5 High Cell Density of Heterotrophic Algae 124
- 6.6 Chlorella as the Cell Factory for Heterotrophic Oils 129
- 6.7 Possible Improvements of Economics in Heterotrophic Algal Oils 133
- 6.8 Conclusions 135

#### 7. Production of Biofuels from Algal Biomass by Fast Pyrolysis

CARLOS JOSÉ DALMASNETO, EDUARDO BITTENCOURT SYDNEY, RICARDO ASSMANN, DOLIVARCORAUCCI NETO, AND CARLOS RICARDO SOCCOL

- 7.1 Introduction 143
- 7.2 Fast Pyrolysis 147
- 7.3 Yields and Characteristics of Pyrolysis of Algal Biomass 150
- 7.4 Conclusions 152

#### 8. Algae Oils as Fuels

- S. VENKATA MOHAN, M. PRATHIMA DEVI, G. VENKATA SUBHASH, AND RASHMI CHANDRA
- 8.1 Introduction 155
- 8.2 Cellular Biochemistry Toward Lipid Synthesis 157
- 8.3 Nutritional Mode of Microalgae 161
- 8.4 Substrates for Microalgae Growth and Lipid Production 166
- 8.5 Microalgae Cultivation 168
- 8.6 Preparation of Algal Fuel/Biodiesel 171
- 8.7 Transesterification 175
- 8.8 Algal Fuel Properties 177
- 8.9 Concluding Remarks 180

## 9. Production of Biohydrogen from Microalgae

KUAN-YEOW SHOW AND DUU-JONG LEE

- 9.1 Introduction 189
- 9.2 Pathways of Hydrogen Production 190
- 9.3 Bioreactor Design and Operation 195

- 9.4 Economic Evaluation 198
- 9.5 Prospects and Challenges 199
- 9.6 Conclusions 201

### 10. Applications of Spent Biomass

A. CATARINA GUEDES, HELENA M. AMARO, ISABEL SOUSA-PINTO, AND F. XAVIER MALCATA

- 10.1 Introduction 205
- 10.2 Spent Biomass for Biofuel Production 207
- 10.3 Spent Biomass for Fine Chemical Production 212
- 10.4 Bioremediation 224
- 10.5 Feed 225
- 10.6 Final Considerations 226

#### 11. Hydrothermal Upgradation of Algae into Value-added Hydrocarbons

RAWEL SINGH, THALLADA BHASKAR, AND BHAVYA BALAGURUMURTHY

- 11.1 Introduction 235
- 11.2 Algal Biomass 237
- 11.3 Macroalgae 239
- 11.4 Thermochemical Conversion 240
- 11.5 Hydrothermal Upgradation 241
- 11.6 Hydrothermal Processes for Upgradation of Algae 247
- 11.7 Opportunities and Challenges 255

# 12. Scale-Up and Commercialization of Algal Cultivation and Biofuel Production

MAN KEE LAM AND KEAT TEONG LEE

- 12.1 Introduction 261
- 12.2 Life-Cycle Energy Balance of Algal Biofuels 262
- 12.3 Potential Biofuel Production from Algae 272
- 12.4 Techno-Economic Evaluation of Algal Biofuels 278
- 12.5 Conclusion 282

CONTENTS	v	i
0011121110		-

13. Life-Cycle Assessment of Microalgal-Based Biofuels	
PIERRE COLLET, DANIELE SPINELLI, LAURENT LARDON, ARNAUD HÉLIAS, JEAN-PHILIPPE STEYER, AND OLIVIER BERNARD	
<ul> <li>3.1 Introduction 287</li> <li>3.2 Assessed Functions, Associated Functional Units, and Perimeters of Microalgae Production LCAs 289</li> </ul>	
3.3 Modeling the Inventory Data 290	
3.4 Microalgal Biomass Transformation into Energy 300	
3.5 Environmental Impact Assessment 303	

13.6 Discussion and Guidelines 30713.7 Conclusion 310

## 14. Economics of Microalgae Biomass Production

F.G. ACIÉN, J.M. FERNÁNDEZ, AND E. MOLINA-GRIMA

14.1 Introduction 313
14.2 Methodology for Cost Analysis of Microalgae Production 314
14.3 Case Study 316

Index 327