

Contents

LIST OF SYMBOLS **xxi**

1. Introduction **1**

	Learning Objectives	2
1.1	Historical Perspective	2
1.2	Materials Science and Engineering	2
1.3	Why Study Materials Science and Engineering?	4
	Case Study—Liberty Ship Failures	5
1.4	Classification of Materials	6
	Case Study—Carbonated Beverage Containers	11
1.5	Advanced Materials	12
1.6	Modern Materials' Needs	14
	Summary	15
	References	15
	Question	16

2. Atomic Structure and Interatomic Bonding **17**

	Learning Objectives	18
2.1	Introduction	18
	ATOMIC STRUCTURE	18
2.2	Fundamental Concepts	18
2.3	Electrons in Atoms	20
2.4	The Periodic Table	26
	ATOMIC BONDING IN SOLIDS	28
2.5	Bonding Forces and Energies	28
2.6	Primary Interatomic Bonds	30
2.7	Secondary Bonding or van der Waals Bonding	37
	Materials of Importance—Water (Its Volume Expansion upon Freezing)	40
2.8	Mixed Bonding	41
2.9	Molecules	42
2.10	Bonding Type-Material Classification Correlations	42
	Summary	43
	References	44
	Questions and Problems	44

3. Fundamentals of Crystallography **47**

	Learning Objectives	48
3.1	Introduction	48
	CRYSTAL STRUCTURES	48
3.2	Fundamental Concepts	48
3.3	Unit Cells	49
3.4	Crystal Systems	50
	CRYSTALLOGRAPHIC POINTS, DIRECTIONS, AND PLANES	51
3.5	Point Coordinates	52
3.6	Crystallographic Directions	54
3.7	Crystallographic Planes	60
	CRYSTALLINE AND NONCRYSTALLINE MATERIALS	65
3.8	Single Crystals	65
3.9	Polycrystalline Materials	65
3.10	Anisotropy	67
3.11	Noncrystalline Solids	67
	Summary	68
	References	69
	Questions and Problems	69

4. The Structure of Crystalline Solids **73**

	Learning Objectives	74
4.1	Introduction	74
	METALLIC CRYSTAL STRUCTURES	74
4.2	The Face-Centered Cubic Crystal Structure	75
4.3	The Body-Centered Cubic Crystal Structure	76
4.4	The Hexagonal Close-Packed Crystal Structure	77
4.5	Density Computations-Metals	80
	CERAMIC CRYSTAL STRUCTURES	81
4.6	Ionic Arrangement Geometries	82
4.7	AX-Type Crystal Structures	85
4.8	A_mX_p -Type Crystal Structures	86
4.9	$A_mB_nX_p$ -Type Crystal Structures	86

4.10	Density Computations—Ceramics	88
4.11	Silicate Ceramics	89
4.12	Carbon	93
4.13	Polymer Crystallinity	94
4.14	Polymorphism and Allotropy	97
4.15	Atomic Arrangements	97
4.16	Linear and Planar Densities	97
	Material of Importance—Tin (Its Allotropic Transformation)	98
4.17	Close-Packed Crystal Structures	100
	X-RAY DIFFRACTION: DETERMINATION OF CRYSTAL STRUCTURES	103
4.18	The Diffraction Phenomenon	103
4.19	X-Ray Diffraction and Bragg's Law	105
4.20	Diffraction Techniques	106
	<i>Summary</i>	109
	<i>References</i>	111
	<i>Questions and Problems</i>	111
	<i>Design Problems</i>	116

5. Structures of Polymers 117

	Learning Objectives	118
5.1	Introduction	118
5.2	Hydrocarbon Molecules	118
5.3	Polymer Molecules	121
5.4	The Chemistry of Polymer Molecules	121
5.5	Molecular Weight	125
5.6	Molecular Shape	128
5.7	Molecular Structure	130
5.8	Molecular Configurations	131
5.9	Thermoplastic and Thermosetting Polymers	134
5.10	Copolymers	135
5.11	Polymer Crystals	137
	<i>Summary</i>	139
	<i>References</i>	140
	<i>Questions and Problems</i>	141

6. Imperfections in Solids 143

	Learning Objectives	144
6.1	Introduction	144
	POINT DEFECTS	144
6.2	Point Defects in Metals	144
6.3	Point Defects in Ceramics	146
6.4	Impurities in Solids	149
6.5	Point Defects in Polymers	153
6.6	Specification of Composition	154
	MISCELLANEOUS IMPERFECTIONS	158
6.7	Dislocations—Linear Defects	158

6.8	Interfacial Defects	161
	Materials of Importance—Catalysts (and Surface Defects)	164
6.9	Bulk or Volume Defects	165
6.10	Atomic Vibrations	165
	MICROSCOPIC EXAMINATION	166
6.11	Basic Concepts of Microscopy	166
6.12	Microscopic Techniques	167
6.13	Grain-Size Determination	171
	<i>Summary</i>	174
	<i>References</i>	176
	<i>Questions and Problems</i>	176
	<i>Design Problems</i>	179

7. Diffusion 180

	Learning Objectives	181
7.1	Introduction	181
7.2	Diffusion Mechanisms	182
7.3	Steady-State Diffusion	183
7.4	Nonsteady-State Diffusion	185
7.5	Factors That Influence Diffusion	189
7.6	Diffusion in Semiconducting Materials	194
	Materials of Importance—Aluminum for Integrated Circuit Interconnects	197
7.7	Other Diffusion Paths	198
7.8	Diffusion in Ionic and Polymeric Materials	198
	<i>Summary</i>	201
	<i>References</i>	203
	<i>Questions and Problems</i>	203
	<i>Design Problems</i>	206

8. Mechanical Properties of Metals 208

	Learning Objectives	209
8.1	Introduction	209
8.2	Concepts of Stress and Strain	210
8.3	Elastic Deformation	214
8.4	Plastic Deformation	220
8.5	Hardness	231
	PROPERTY VARIABILITY AND DESIGN/SAFETY FACTORS	237
8.6	Variability of Material Properties	237
8.7	Design/Safety Factors	239
	<i>Summary</i>	243
	<i>References</i>	245
	<i>Questions and Problems</i>	245
	<i>Design Problems</i>	251

9. Dislocations and Strengthening Mechanisms 253

9.1	Learning Objectives	254
	Introduction	254
	DISLOCATIONS AND PLASTIC DEFORMATION 254	
9.2	Basic Concepts	255
9.3	Characteristics of Dislocations	257
9.4	Slip Systems	258
9.5	Slip in Single Crystals	260
9.6	Plastic Deformation of Polycrystalline Materials	263
9.7	Deformation by Twinning	265
	MECHANISMS OF STRENGTHENING IN METALS 266	
9.8	Strengthening by Grain Size Reduction	266
9.9	Solid-Solution Strengthening	268
9.10	Strain Hardening	269
	RECOVERY, RECRYSTALLIZATION, AND GRAIN GROWTH 272	
9.11	Recovery	272
9.12	Recrystallization	273
9.13	Grain Growth	277
	Summary	279
	References	281
	Questions and Problems	281
	Design Problems	284

10. Failure 285

10.1	Learning Objectives	286
	Introduction	286
	FRACTURE 287	
10.2	Fundamentals of Fracture	287
10.3	Ductile Fracture	287
10.4	Brittle Fracture	289
10.5	Principles of Fracture Mechanics	291
10.6	Fracture Toughness Testing	299
	FATIGUE 304	
10.7	Cyclic Stresses	304
10.8	The S-N Curve	306
10.9	Crack Initiation and Propagation	310
10.10	Factors That Affect Fatigue Life	312
10.11	Environmental Effects	314
	CREEP 315	
10.12	Generalized Creep Behavior	315
10.13	Stress and Temperature Effects	316
10.14	Data Extrapolation Methods	319
10.15	Alloys for High-Temperature Use	320

Summary	321
References	324
Questions and Problems	324
Design Problems	328

11. Phase Diagrams 329

11.1	Learning Objectives	330
	Introduction	330
	DEFINITIONS AND BASIC CONCEPTS 330	
11.2	Solubility Limit	331
11.3	Phases	332
11.4	Microstructure	332
11.5	Phase Equilibria	332
11.6	One-Component (or Unary) Phase Diagrams	333
	BINARY PHASE DIAGRAMS 334	
11.7	Binary Isomorphous Systems	335
11.8	Interpretation of Phase Diagrams	337
11.9	Development of Microstructure in Isomorphous Alloys	341
11.10	Mechanical Properties of Isomorphous Alloys	342
11.11	Binary Eutectic Systems	343
11.12	Development of Microstructure in Eutectic Alloys	348
	Materials of Importance—Lead-Free Solders	349
11.13	Equilibrium Diagrams Having Intermediate Phases or Compounds	355
11.14	Eutectoid and Peritectic Reactions	358
11.15	Congruent Phase Transformations	359
11.16	Ceramic and Ternary Phase Diagrams	360
11.17	The Gibbs Phase Rule	360
	THE IRON-CARBON SYSTEM 363	
11.18	The Iron-Iron Carbide (Fe-Fe ₃ C) Phase Diagram	363
11.19	Development of Microstructure in Iron-Carbon Alloys	366
11.20	The Influence of Other Alloying Elements	374
	Summary	374
	References	377
	Questions and Problems	377

12. Phase Transformations 384

12.1	Learning Objectives	385
	Introduction	385
	PHASE TRANSFORMATIONS 385	
12.2	Basic Concepts	385

12.3	The Kinetics of Phase Transformations	386	14.4	The ZrO ₂ –CaO System	463			
12.4	Metastable versus Equilibrium States	397	14.5	The SiO ₂ –Al ₂ O ₃ System	464			
MICROSTRUCTURAL AND PROPERTY CHANGES IN IRON–CARBON ALLOYS 398			MECHANICAL PROPERTIES 465					
12.5	Isothermal Transformation Diagrams	398	14.6	Brittle Fracture of Ceramics	465			
12.6	Continuous-Cooling Transformation Diagrams	409	14.7	Stress–Strain Behavior	469			
12.7	Mechanical Behavior of Iron–Carbon Alloys	412	14.8	Mechanisms of Plastic Deformation	471			
12.8	Tempered Martensite	416	14.9	Miscellaneous Mechanical Considerations	473			
12.9	Review of Phase Transformations and Mechanical Properties for Iron–Carbon Alloys	419	TYPES AND APPLICATIONS OF CERAMICS 475					
Materials of Importance–Shape-Memory Alloys			422	14.10	Glasses	476		
Summary			425	14.11	Glass–Ceramics	476		
References			427	14.12	Clay Products	478		
Questions and Problems			427	14.13	Refractories	478		
Design Problems			431	14.14	Abrasives	480		
13. Properties and Applications of Metals 432								
Learning Objectives			433	14.15	Cements	481		
13.1	Introduction	433	14.16	Carbons	482			
FERROUS ALLOYS 433			14.17	Advanced Ceramics	484			
13.2	Steels	434	Summary					
13.3	Cast Irons	439	489					
NONFERROUS ALLOYS 445			References					
13.4	Copper and Its Alloys	446	492					
13.5	Aluminum and Its Alloys	447	Questions and Problems					
13.6	Magnesium and Its Alloys	450	492					
13.7	Titanium and Its Alloys	451	Design Problems					
13.8	The Refractory Metals	452	15. Characteristics and Applications of Polymers 495					
13.9	The Superalloys	454	Learning Objectives			496		
13.10	The Noble Metals	455	Introduction			496		
13.11	Miscellaneous Nonferrous Alloys	455	MECHANICAL BEHAVIOR OF POLYMERS 496					
Materials of Importance—Metal Alloys Used for Euro Coins			456	15.2	Stress–Strain Behavior	496		
Summary			457	15.3	Macroscopic Deformation	498		
References			458	15.4	Viscoelastic Deformation	499		
Questions and Problems			458	15.5	Fracture of Polymers	503		
Design Problems			458	15.6	Miscellaneous Mechanical Characteristics	505		
14. Properties and Applications of Ceramics 460								
Learning Objectives			461	MECHANISMS OF DEFORMATION AND FOR STRENGTHENING OF POLYMERS 506				
14.1	Introduction	461	15.7	Deformation of Semicrystalline Polymers	506			
CERAMIC PHASE DIAGRAMS 461			15.8	Factors That Influence the Mechanical Properties of Semicrystalline Polymers	508			
14.2	The Al ₂ O ₃ –Cr ₂ O ₃ System	462	Materials of Importance—Shrink-Warp Polymer Films					
14.3	The MgO–Al ₂ O ₃ System	462	15.9	Deformation of Elastomers	512			
			CRYSTALLIZATION, MELTING, AND GLASS-TRANSITION PHENOMENA IN POLYMERS 514					
15.10	Crystallization	515	15.10	Crystallization	515			
15.11	Melting	516	15.11	Melting	516			
15.12	The Glass Transition	516	15.12	The Glass Transition	516			
15.13	Melting and Glass Transition Temperatures	516	15.13	Melting and Glass Transition Temperatures	516			

15.14	Factors That Influence Melting and Glass Transition Temperatures	518
	POLYMER TYPES	520
15.15	Plastics	520
	Materials of Importance—Phenolic Billiard Balls	522
15.16	Elastomers	523
15.17	Fibers	525
15.18	Miscellaneous Applications	525
15.19	Advanced Polymeric Materials	527
	<i>Summary</i>	531
	<i>References</i>	533
	<i>Questions and Problems</i>	533
	<i>Design Questions</i>	537

16. Composite Materials 538

	Learning Objectives	539
16.1	Introduction	539
	PARTICLE-REINFORCED COMPOSITES	541
16.2	Large-Particle Composites	541
16.3	Dispersion-Strengthened Composites	545
	FIBER-REINFORCED COMPOSITES	546
16.4	Influence of Fiber Length	546
16.5	Influence of Fiber Orientation and Concentration	547
16.6	The Fiber Phase	556
16.7	The Matrix Phase	557
16.8	Polymer-Matrix Composites	557
16.9	Metal-Matrix Composites	563
16.10	Ceramic-Matrix Composites	564
16.11	Carbon-Carbon Composites	566
16.12	Hybrid Composites	566
16.13	Processing of Fiber-Reinforced Composites	567
	STRUCTURAL COMPOSITES	569
16.14	Laminar Composites	569
16.15	Sandwich Panels	571
	Case Study—Use of Composites in the Boeing 787 Dreamliner	573
16.16	Nanocomposites	574
	<i>Summary</i>	577
	<i>References</i>	579
	<i>Questions and Problems</i>	580
	<i>Design Problems</i>	582

17. Fabrication and Processing of Engineering Materials 584

	Learning Objectives	585
17.1	Introduction	585

FABRICATION OF METALS 585

17.2	Forming Operations	586
17.3	Casting	588
17.4	Miscellaneous Techniques	589

THERMAL PROCESSING OF METALS 591

17.5	Annealing Processes	591
17.6	Heat Treatment of Steels	593
17.7	Precipitation Hardening	603

FABRICATION AND PROCESSING OF CERAMICS 610

17.8	Fabrication and Processing of Glasses and Glass-Ceramics	610
17.9	Fabrication and Processing of Clay Products	615
17.10	Powder Pressing	620
17.11	Tape Casting	622

SYNTHESIS AND PROCESSING OF POLYMERS 623

17.12	Polymerization	623
17.13	Polymer Additives	625
17.14	Forming Techniques for Plastics	627
17.15	Fabrication of Elastomers	629
17.16	Fabrication of Fibers and Films	630
	<i>Summary</i>	631
	<i>References</i>	634
	<i>Questions and Problems</i>	634
	<i>Design Problems</i>	636

18. Corrosion and Degradation of Materials 638

	Learning Objectives	639
18.1	Introduction	639

CORROSION OF METALS 640

18.2	Electrochemical Considerations	640
18.3	Corrosion Rates	647
18.4	Prediction of Corrosion Rates	648
18.5	Passivity	655
18.6	Environmental Effects	656
18.7	Forms of Corrosion	656
18.8	Corrosion Environments	664
18.9	Corrosion Prevention	664
18.10	Oxidation	666

CORROSION OF CERAMIC MATERIALS 669**DEGRADATION OF POLYMERS 670**

18.11	Swelling and Dissolution	670
18.12	Bond Rupture	672
18.13	Weathering	673
	<i>Summary</i>	674
	<i>References</i>	676

<i>Questions and Problems</i>	676
<i>Design Problems</i>	679

19. Electrical Properties 680

Learning Objectives	681
19.1	Introduction 681
	ELECTRICAL CONDUCTION 681
19.2	Ohm's Law 681
19.3	Electrical Conductivity 682
19.4	Electronic and Ionic Conduction 683
19.5	Energy Band Structures in Solids 683
19.6	Conduction in Terms of Band and Atomic Bonding Models 685
19.7	Electron Mobility 687
19.8	Electrical Resistivity of Metals 688
19.9	Electrical Characteristics of Commercial Alloys 691
	Materials of Importance—Aluminum Electrical Wires 691
	SEMICONDUCTIVITY 693
19.10	Intrinsic Semiconduction 693
19.11	Extrinsic Semiconduction 696
19.12	The Temperature Dependence of Carrier Concentration 699
19.13	Factors That Affect Carrier Mobility 700
19.14	The Hall Effect 704
19.15	Semiconductor Devices 706
	ELECTRICAL CONDUCTION IN IONIC CERAMICS AND IN POLYMERS 712
19.16	Conduction in Ionic Materials 713
19.17	Electrical Properties of Polymers 713
	DIELECTRIC BEHAVIOR 714
19.18	Capacitance 714
19.19	Field Vectors and Polarization 716
19.20	Types of Polarization 719
19.21	Frequency Dependence of the Dielectric Constant 721
19.22	Dielectric Strength 722
19.23	Dielectric Materials 722
	OTHER ELECTRICAL CHARACTERISTICS OF MATERIALS 722
19.24	Ferroelectricity 722
19.25	Piezoelectricity 723
	<i>Material of Importance—Piezoelectric Ceramic Ink-Jet Printer Heads 724</i>
	<i>Summary 725</i>
	<i>References 728</i>
	<i>Questions and Problems 728</i>
	<i>Design Problems 732</i>

20. Thermal Properties 734

Learning Objectives	735
20.1	Introduction 735
20.2	Heat Capacity 735
20.3	Thermal Expansion 739
	<i>Materials of Importance—Invar and Other Low-Expansion Alloys 741</i>
20.4	Thermal Conductivity 742
20.5	Thermal Stresses 745
	<i>Summary 747</i>
	<i>References 748</i>
	<i>Questions and Problems 748</i>
	<i>Design Problems 750</i>

21. Magnetic Properties 751

Learning Objectives	752
21.1	Introduction 752
21.2	Basic Concepts 752
21.3	Diamagnetism and Paramagnetism 756
21.4	Ferromagnetism 758
21.5	Antiferromagnetism and Ferrimagnetism 759
21.6	The Influence of Temperature on Magnetic Behavior 763
21.7	Domains and Hysteresis 764
21.8	Magnetic Anisotropy 767
21.9	Soft Magnetic Materials 768
	<i>Materials of Importance—An Iron–Silicon Alloy Used in Transformer Cores 769</i>
21.10	Hard Magnetic Materials 770
21.11	Magnetic Storage 773
21.12	Superconductivity 776
	<i>Summary 779</i>
	<i>References 781</i>
	<i>Questions and Problems 781</i>
	<i>Design Problems 784</i>

22. Optical Properties 785

Learning Objectives	786
22.1	Introduction 786
	BASIC CONCEPTS 786
22.2	Electromagnetic Radiation 786
22.3	Light Interactions with Solids 788
22.4	Atomic and Electronic Interactions 789
	OPTICAL PROPERTIES OF METALS 790
	OPTICAL PROPERTIES OF NONMETALS 791
22.5	Refraction 791
22.6	Reflection 793
22.7	Absorption 793
22.8	Transmission 797

22.9	Color	797
22.10	Opacity and Translucency in Insulators	799
	APPLICATIONS OF OPTICAL PHENOMENA 800	
22.11	Luminescence	800
22.12	Photoconductivity	800
	Materials of Importance—Light-Emitting Diodes	801
22.13	Lasers	803
22.14	Optical Fibers in Communications	807
	Summary	809
	References	811
	Questions and Problems	812
	Design Problem	813
23.	<i>Economic, Environmental, and Societal Issues in Materials Science and Engineering</i>	814
	Learning Objectives	815
23.1	Introduction	815
	ECONOMIC CONSIDERATIONS 815	
23.2	Component Design	816
23.3	Materials	816
23.4	Manufacturing Techniques	816
	ENVIRONMENTAL AND SOCIETAL CONSIDERATIONS	817
23.5	Recycling Issues in Materials Science and Engineering	819
	Materials of Importance—Biodegradable and Biorenewable Polymers/Plastics	822
	Summary	824
	References	825
	Design Questions	825

**Appendix A The International System of
Units (SI) 826**

**Appendix B Properties of Selected
Engineering Materials 828**

B.1	Density	828
B.2	Modulus of Elasticity	831
B.3	Poisson's Ratio	835
B.4	Strength and Ductility	836
B.5	Plane Strain Fracture Toughness	841
B.6	Linear Coefficient of Thermal Expansion	843
B.7	Thermal Conductivity	846
B.8	Specific Heat	849
B.9	Electrical Resistivity	852
B.10	Metal Alloy Compositions	855

**Appendix C Costs and Relative Costs for
Selected Engineering Materials 857**

**Appendix D Repeat Unit Structures for
Common Polymers 862**

**Appendix E Glass Transition and Melting
Temperatures for Common Polymeric
Materials 866**

Glossary 867

Answers to Selected Problems 880

Index 885