Contents

2 Basics of mechatronics
2 Mechatronic systems and components
4 Development methods
6 Outlook

8 Architecture
8 Overview
11 Vehicle system architecture

18 Electronic control unit
18 Operating conditions
18 Design
18 Data processing
22 Digital modules in the control unit
26 Control unit software
30 Software Development

44 Basic principles of networking
44 Network topology
48 Network organization
50 OSI reference model
52 Control mechanisms

56 Automotive networking
56 Cross-system functions
57 Requirements for bus systems
59 Classification of bus systems
59 Applications in the vehicle
61 Coupling of networks
61 Examples of networked vehicles

70 Bus systems
70 CAN bus
84 LIN bus
90 Bluetooth
100 MOST bus
111 TTP/C
124 FlexRay
136 Diagnosis interfaces

144 Automotive sensors
144 Basics and overview
147 Automotive applications
150 Details of the sensor market
151 Features of vehicle sensors
152 Sensor classification
154 Error types and tolerance requirements
155 Reliability
158 Main requirements, trends
165 Overview of the physical effects for sensors
167 Overview and selection of sensor technologies

168 Sensor measuring principles
168 Position sensors
195 Speed and rpm sensors
207 Acceleration sensors
212 Pressure sensors
215 Force and torque sensors
224 Flowmeters
230 Gas sensors and concentration sensors
234 Temperature sensors
244 Imaging sensors (video)

246 Sensor types
246 Engine-speed sensors
248 Hall phase sensors
249 Speed sensors for transmission control
252 Wheel-speed sensors
256 Micromechanical yaw-rate sensors
259 Piezoelectric "tuning-fork" yaw-rate sensor
260 Micromechanical pressure sensors
262 High-pressure sensors
263 Temperature sensors
264 Accelerator-pedal sensors
266 Steering-angle sensors
268 Position sensors for transmission control
271 Axle sensors
272 Hot-film air-mass meters
275 Piezoelectric knock sensors
276 SMM acceleration sensors
278 Micromechanical bulk silicon acceleration sensors
279 Piezoelectric acceleration sensors
280 iBolt™ force sensor
282 Torque sensor
283 Rain/light sensor
284 Two-step Lambda oxygen sensors
288 LSU4 planar wide-band lambda oxygen sensor

290 Electric Actuators
290 Electromechanical actuators
295 Fluid-mechanical actuators
296 Electrical machines

302 Electrohydraulic Actuators
302 Application and Function

302 Requirements
303 Design and Operating Concept
304 Actuator Types
313 Simulations in Development

316 Electronic Transmission Control
316 Drivetrain Management
317 Market Trends
318 Control of Automated Shift Transmission AST
322 Control of Automatic Transmissions
338 Control of Continuously Variable Transmission
340 ECUs for Electronic Transmission Control
347 Thermo-Management
349 Processes and Tools Used in ECU Development

350 Modules for Transmission Control
350 Application
351 Module Types

354 Antilock Braking System (ABS)
354 System overview
356 Requirements placed on ABS
357 Dynamics of a braked wheel
358 ABS control loop
362 Typical control cycles

370 Traction Control System (TCS)
370 Tasks
370 Function description
372 Structure of traction control system (TCS)
373 Typical control situations
374 Traction control system (TCS) for four wheel drive vehicles

378 Electronic Stability Program (ESP)
378 Requirements
379 Tasks and method of operation
380 Maneuvers
388 Closed-loop control system and controlled variables

394 Automatic brake functions
394 Overview
396 Standard function
398 Additional functions

404 Hydraulic modulator
404 Development history
405 Design
408 Pressure modulation

412 Sensotronic brake control (SBC)
412 Purpose and function
414 Design
414 Method of operation

416 Overview of common-rail systems
416 Areas of application
417 Design
418 Operating concept
422 Common-rail system for passenger cars
427 Common-rail system for commercial vehicles

430 High-pressure components of common-rail system
430 Overview
432 Injector
444 High-pressure pumps
450 Fuel rail (high-pressure accumulator)
451 High-pressure sensors
452 Pressure-control valve
453 Pressure-relief valve

454 Electronic Diesel Control (EDC)
454 System overview
456 Common-rail system for passenger cars
457 Common-rail system for commercial vehicles
458 Data processing
460 Fuel-injection control
468 Lambda closed-loop control for passenger-car diesel engines
473 Torque-controlled EDC systems
476 Data exchange with other systems
477 Serial data transmission (CAN)

478 Active steering
478 Purpose
478 Design
480 Method of operation
481 Safety concept
481 Benefits of active steering for the driver

482 Drive and adjustment systems
482 Power windows
483 Power sunroofs
484 Seat and steering column adjustment

485 Heating, ventilation and air conditioning
485 Electronic heater control
485 Electronically controlled air conditioning system

488 Vehicle security systems
488 Acoustic signaling devices
489 Central locking system
490 Locking systems
494 Biometric systems

496 Electromagnetic compatibility (EMC) and interference suppression
496 EMC ranges
497 EMC between different systems in the vehicle
504 EMC between the vehicle and its surroundings
508 Guarantee of immunity and interference suppression

510 Fault diagnostics
510 Monitoring during vehicle operation (on-board diagnosis)
513 On-board diagnosis system for passenger cars and light-duty trucks
520 On-board diagnosis system for heavy-duty trucks