

Contents

| | | |
|---|-------------|----|
| <i>Preface</i> | <i>page</i> | ix |
| <i>Nomenclature</i> | | xi |
| 1 Introduction | 1 | |
| 1.1 Subject | 1 | |
| 1.2 Cavitation | 1 | |
| 1.3 Unsteady Flows | 2 | |
| 1.4 Trends in Hydraulic Turbomachinery | 3 | |
| 1.5 Book Structure | 4 | |
| 2 Basic Principles | 5 | |
| 2.1 Geometric Notation | 5 | |
| 2.2 Cascades | 8 | |
| 2.3 Flow Notation | 11 | |
| 2.4 Specific Speed | 12 | |
| 2.5 Pump Geometries | 13 | |
| 2.6 Energy Balance | 14 | |
| 2.7 Noncavitating Pump Performance | 18 | |
| 2.8 Several Specific Impellers and Pumps | 19 | |
| 3 Two-Dimensional Performance Analysis | 22 | |
| 3.1 Introduction | 22 | |
| 3.2 Linear Cascade Analyses | 22 | |
| 3.3 Deviation Angle | 27 | |
| 3.4 Viscous Effects in Linear Cascades | 28 | |
| 3.5 Radial Cascade Analyses | 30 | |
| 3.6 Viscous Effects in Radial Flows | 34 | |

| | | |
|------|---|-----|
| 4 | Other Flow Features | 37 |
| 4.1 | Introduction | 37 |
| 4.2 | Three-Dimensional Flow Effects | 37 |
| 4.3 | Radial Equilibrium Solution: An Example | 40 |
| 4.4 | Discharge Flow Management | 44 |
| 4.5 | Prerotation | 47 |
| 4.6 | Other Secondary Flows | 51 |
| 5 | Cavitation Parameters and Inception | 55 |
| 5.1 | Introduction | 55 |
| 5.2 | Cavitation Parameters | 55 |
| 5.3 | Cavitation Inception | 58 |
| 5.4 | Scaling of Cavitation Inception | 62 |
| 5.5 | Pump Performance | 63 |
| 5.6 | Types of Impeller Cavitation | 65 |
| 5.7 | Cavitation Inception Data | 70 |
| 6 | Bubble Dynamics, Damage and Noise | 78 |
| 6.1 | Introduction | 78 |
| 6.2 | Cavitation Bubble Dynamics | 78 |
| 6.3 | Cavitation Damage | 83 |
| 6.4 | Mechanism of Cavitation Damage | 85 |
| 6.5 | Cavitation Noise | 88 |
| 7 | Cavitation and Pump Performance | 96 |
| 7.1 | Introduction | 96 |
| 7.2 | Typical Pump Performance Data | 96 |
| 7.3 | Inducer Designs | 102 |
| 7.4 | Inducer Performance | 104 |
| 7.5 | Effects of Inducer Geometry | 108 |
| 7.6 | Analyses of Cavitation in Pumps | 111 |
| 7.7 | Thermal Effect on Pump Performance | 114 |
| 7.8 | Free Streamline Methods | 122 |
| 7.9 | Supercavitating Cascades | 125 |
| 7.10 | Partially Cavitating Cascades | 127 |
| 7.11 | Cavitation Performance Correlations | 134 |
| 8 | Pump Vibration | 137 |
| 8.1 | Introduction | 137 |
| 8.2 | Frequencies of Oscillation | 140 |
| 8.3 | Unsteady Flows | 143 |

| | | |
|-----------|---|------------|
| 8.4 | Rotating Stall | 146 |
| 8.5 | Rotating Cavitation | 149 |
| 8.6 | Surge | 151 |
| 8.7 | Auto-Oscillation | 153 |
| 8.8 | Rotor-Stator Interaction: Flow Patterns | 158 |
| 8.9 | Rotor-Stator Interaction: Forces | 159 |
| 8.10 | Developed Cavity Oscillation | 164 |
| 8.11 | Acoustic Resonances | 166 |
| 8.12 | Blade Flutter | 167 |
| 8.13 | Pogo Instabilities | 169 |
| 9 | Unsteady Flow in Hydraulic Systems | 172 |
| 9.1 | Introduction | 172 |
| 9.2 | Time Domain Methods | 173 |
| 9.3 | Wave Propagation in Ducts | 174 |
| 9.4 | Method of Characteristics | 177 |
| 9.5 | Frequency Domain Methods | 179 |
| 9.6 | Order of the System | 180 |
| 9.7 | Transfer Matrices | 181 |
| 9.8 | Distributed Systems | 183 |
| 9.9 | Combinations of Transfer Matrices | 184 |
| 9.10 | Properties of Transfer Matrices | 184 |
| 9.11 | Some Simple Transfer Matrices | 188 |
| 9.12 | Fluctuation Energy Flux | 191 |
| 9.13 | Non-Cavitating Pumps | 195 |
| 9.14 | Cavitating Inducers | 198 |
| 9.15 | System with Rigid Body Vibration | 207 |
| 10 | Radial and Rotordynamic Forces | 209 |
| 10.1 | Introduction | 209 |
| 10.2 | Notation | 210 |
| 10.3 | Hydrodynamic Bearings and Seals | 214 |
| 10.4 | Bearings at Low Reynolds Numbers | 215 |
| 10.5 | Annulus at High Reynolds Numbers | 220 |
| 10.6 | Squeeze Film Dampers | 221 |
| 10.7 | Turbulent Annular Seals | 222 |
| 10.8 | Labyrinth Seals | 229 |
| 10.9 | Blade Tip Rotordynamic Effects | 230 |
| 10.10 | Steady Radial Forces | 232 |
| 10.11 | Effect of Cavitation | 241 |
| 10.12 | Centrifugal Pumps | 241 |

| | | |
|-------|-----------------------------|-----|
| 10.13 | Moments and Lines of Action | 246 |
| 10.14 | Axial Flow Inducers | 249 |

| | |
|---------------------|-----|
| <i>Bibliography</i> | 253 |
|---------------------|-----|

| | |
|--------------|-----|
| <i>Index</i> | 267 |
|--------------|-----|