
Table of contents

<i>Preface</i>	xi
<i>Foreword</i>	xv
<i>Acknowledgements</i>	xvii
1 Waste generation & management	1
1.1 Introduction	1
1.2 Waste generation	1
1.3 MSW management system	5
1.3.1 Waste hierarchy	5
1.3.2 Recycling & energy recovery	6
1.3.3 Markets for secondary materials	8
1.3.4 Global policy trends	9
1.3.5 Municipal waste, a source of clean energy	9
1.3.6 Energy-from-Waste technologies	10
2 Combustion technology	19
2.1 Introduction	19
2.2 Benefits & issues	20
2.3 Chemistry of combustion	21
2.4 Efficiency of combustion	22
2.5 Process stabilization & combustion control	23
2.6 MSW incinerator systems	24
2.6.1 Grate technology	25
2.6.2 Fluidized bed combustion technology	39
2.6.3 Refuse-derived fuel combustion	42
2.6.4 Suppliers of the facilities	46
3 Pollutants and residues from thermal treatment	53
3.1 Introduction	53
3.2 Formation of pollutants	55
3.3 Flue gas cleaning/control systems	59
3.3.1 Particle (PM) removal	62
3.3.2 Gaseous contaminants removal	62
3.3.3 Heavy metal and dioxin/furan removal	66
3.3.4 Nitrogen Oxide Removal	66

3.3.5	Spray Drying Absorption (SDA)	67
3.3.6	Dry sorbent injection	68
3.3.7	Moisture condensation in gas cleaning systems	69
3.4	New developments in flue gas cleaning	70
3.4.1	Alstom's NID (Novel Integrated Desulfurization) system	70
3.4.2	Lurgi Lentjes Circoclean process	71
3.4.3	Combined scrubbing process by Forschungszentrum Karlsruhe	71
3.5	Energy & water consumption	73
3.6	Management of residues	74
3.6.1	Treatment & use of bottom ash	74
3.6.2	Treatment and use of APC residue	76
4	Pyrolysis and Gasification technologies	85
4.1	Introduction	85
4.2	Pyrolysis	85
4.2.1	Pyrolysis reactors	88
4.2.2	Investigations on pyrolysis of MSW	89
4.2.3	Plusses and minusses of the process	90
4.2.4	Utilization of the process products	90
4.2.5	Commercial scale pyrolysis plants	91
4.3	Gasification	93
4.3.1	Conventional gasification	95
4.3.2	Chemical reactions in gasification	95
4.3.3	Key factors for gasification of waste	98
4.3.4	Gasifier configurations	101
4.3.4.1	Fixed bed gasifiers	102
4.3.4.2	Fluidized bed gasifiers	105
4.3.4.3	Slagging gasification	106
4.3.5	Performance criteria	107
4.3.6	Tar content in syngas	108
4.4	Plasma gasification	109
4.4.1	Plasma arc gasifier	110
4.4.2	Alter NRG/Westinghouse plasma gasification process	111
4.4.3	Example of a thermal plasma facility	113
4.4.4	Plasma technology for treatment of incinerator residues & hazardous waste	114
4.4.5	Issues with plasma arc gasification	116
4.5	Commercial status of gasification	117
4.6	Gasification plants in operation	119
4.7	Energy recovery from plastics	138
4.7.1	Recycling of plastic waste	139
4.7.2	Thermal decomposition of plastics	139
4.7.3	Technologies for energy recovery from plastic waste	143
4.7.3.1	Laboratory-scale pyrolytic gasification technique	145
4.7.3.2	Laboratory-scale pyrolysis of segregated plastic waste	146

4.7.3.3	Demonstration-level liquid fuels production from plastic pyrolysis	149
4.7.3.4	Production of gaseous fuel	152
4.7.4	Commercial systems	152
4.7.5	Fuel properties of pyrolytic oils	155
5	MSW thermal conversion plants: Case Studies	173
5.1	AEB, Amsterdam, The Netherlands	173
5.2	Isseane power plant, Paris, France	178
5.3	Zabalgarbi plant (Sener-2), Bilbao, Spain	180
5.4	Riverside plant, Belvedere, London, UK	183
5.5	Case studies from Japan	186
5.6	Allington energy from waste facility, Kent, UK	193
5.7	CHP waste-to-energy plant, Reno-Nord, Aalborg, Denmark	195
5.8	Waste incineration plant, Arnoldstein, Austria	199
5.9	The Mainz waste-to-energy plant, Germany	201
5.10	Indaver integrated MSW treatment plant, Doel (near Antwerp), Belgium	205
<i>Annexures</i>		
1	<i>Combustion control systems</i>	211
2	<i>Infra red sensors</i>	215
3	<i>Mathematical modelling of MSW thermal conversion processes</i>	217
4	<i>Economics of thermal technologies</i>	225
<i>Subject index</i>		229