# CROUSE - ANGLIN AUTOMOTIVE MECHANICS

TENTH EDITION



McGRAW-HILL INTERNATIONAL EDITIONS

Automotive Technology Series



Preface ix About the Authors x To the Student x

Regulating the Automobile

### PART 1 Automotive Service and Shop Work 1

		W - 10 CT 11 C 11 C	~
			=
#114 mmmm # 1 \$		_	
CHAPIER I INTROC	uction to the Automobile	7	

CHAPTER 2 Your Job in Automotive Service 22

Opportunities in Automotive Service Automotive Technician Certification

**CHAPTER 3 Shop Work and Service Information** 28
Finding and Using Automotive Service Information Identifying a Recalled Vehicle

Future Power Plants and Electric Vehicles

CHAPTER 4 Automotive Shop Safety 38
Shop Safety Rules Hazardous Material and Hazardous Waste

CHAPTER 5 Measuring Systems and Measuring Tools 48 Linear, Pressure, and Vacuum Measurements

CHAPTER 6 Automotive Fasteners, Gaskets, and Sealants 58
Prevailing-Torque Fasteners and Torque-to-Yield Bolts Gaskets, Seals, Sealants, and Thread-Locking Chemicals

CHAPTER 7 Shop Hand Tools 70

Strikling, Turning, Gripping, and Cutting Tools Torque Wrench and Torque-Angle Gauge

CHAPTER 8 Shop Equipment and Power Tools 84 Electric, Pneumatic, and Hydraulic Tools

### PART Z Automotive Engines 94

### CHAPTER 9 Fundamentals of Engine Operation 96

Combustion and Actions in the Engine Cylinder

**CHAPTER 10 Electricity and Electronic Engine Controls 103**Electricity, Magnetism, and Ohm's Law Electronics and Semiconductor Devices Microprocessor, Memory, and Electronic Engine Control

CHAPTER 11 Piston-Engine Operation 113

Basic Engine Construction and Operation

CHAPTER 12 Engine Types and Classifications 125

Cylinder Numbering and Firing Order Two-Stroke-Cycle and Four-Stroke-Cycle Engines Adiabatic, Gas-Turbine, and Wankel Engines

CHAPTER 13 Engine Construction 138

Cylinder Blocks, Cylinder Heads, and Manifolds Crankshaft, Bearings, Rods, Pistons, and Rings

#### CHAPTER 14 Valves and Valve Trains 159

Driving and Timing the Camshaft Valves, Valve Seats, and Valve-Train Components Valve Timing and Variable Valve Timing

#### CHAPTER 15 Engine Measurements and Performance 125

Engine Mechanical and Performance Measurements Compression Ratio and Volumetric Efficiency

#### PART 3 Automotive Engine Systems 184

#### CHAPTER 16 Automotive Engine Fuels 186

Fuels, Combustion, Abnormal Combustion, and Detonation Blend, and Other Fuels

Alcohol, Alcohol-

### CHAPTER 17 Engine Fuel and Exhaust Systems 195

#### CHAPTER 18 Superchargers and Turbochargers 210

Supercharger and Turbocharger Construction and Operation Supercharger and Turbocharger Diagnosis and Service

#### CHAPTER 19 Electronic Fuel-Injection Systems 224

Air-Füel Ratio and Stoichiometric Ratio Injectors, Sensors, and Actuators in Port and TBI Systems

#### CHAPTER 20 Fuel-Injected Fuel Systems: Diagnosis and Service 241

On-Board Diagnostics and Retrieving Trouble Codes Sensor and ECM Diagnosis and Testing Cleaning Injectors and Servicing Fuel-Injection Systems

#### CHAPTER 21 Carburetors 261

Single-, Multiple-Barrel, and Variable-Venturi Carburetors Electronically Controlled Feedback Carburetors

### CHAPTER 22 Carbureted Fuel Systems: Diagnosis and Service 278

Testing Mixture-Control Solenoid Carburetor Adjustments and Service

#### CHAPTER 23 Diesel Fuel-Injection Systems 290

Diesel Fuel, Fuel-Injection Pumps, and Governors Diesel Injection Nozzles and Electronic Controls

#### CHAPTER 24 Engine Lubricating Systems 303

Engine Oil, Lubricating Systems, and Indicators Lubricating-System Trouble Diagnosis and Service

#### CHAPTER 25 Engine Cooling Systems 315

Antifreeze and Cooling-System Components Drive Belts, Electric Fans, and Indicators

### CHAPTER 26 Cooling-System Service 328

Cooling-System Diagnosis, Testing, and Service

### PART 4 Automotive Electrical and Electronic Equipment 338

### CHAPTER 27 Automotive Electric and Electronic Systems 340

Electrical-Circuit Components, Symbols, and Wiring Diagrams Basic Electrical Diagnosis, Tests, and Measurements

### CHAPTER 28 Automotive Battery: Construction and Service 354

Battery Construction, Operation, Maintenance, and Service Battery Testing, Diagnosis, Charging, and Replacement

#### CHAPTER 29 Starting System: Operation and Service 362

Permanent-Magnet and Electromagnet Starting Motors Starting-System Trouble Diagnosis, Testing, and Service

#### CHAPTER 30 Charging System: Operation and Service 375

Alternators and Regulators Charging-System Trouble Diagnosis, Testing, and Service

#### CHAPTER 31 Contact-Point Ignition System 387

Ignition-System Components, Timing, and Spark Advance Spark Plugs and Heat Range

#### CHAPTER 32 Electronic Ignition Systems 397

Pickup Coil, Hall-Effect Switch, and Optical Distributors Direct, Multiple-Coil, and Capacitor-Discharge Ignition

#### CHAPTER 33 Ignition-System Diagnosis and Service 411

Spark Test, Triggering Test, and Oscilloscope Diagnosis Trouble Codes, Component Testing, and Ignition Timing

# CHAPTER 34 Lights, Safety and Signaling, and Driver Information and Control Devices 431

Fiber-Optic and Computer-Controlled Lighting Air Bags, Security Systems, Speed Control, Head-Up Display Networks and Multiplexing

### PART 5 Engine Performance and Driveability 446

#### CHAPTER 35 Automotive Emission-Control Systems 448

Controlling Crankcase, Evaporative, and Exhaust Emissions

#### CHAPTER 36 Servicing Emission-Control Systems 461

PCV, Evaporative, Air-Injection, and EGR Systems Service Oxygen-Sensor and Catalytic-Converter Service

#### CHAPTER 37 Engine Test Equipment and Tuneup 471

Exhaust-Gas Analyzer and Four-Gas Analysis Diagnostic Computer and Dynamometer

### CHAPTER 38 Engine Performance and Driveability Diagnosis 484

Driver Complaints and Engine Symptoms Engine Noises and Other Troubles

#### PART 6 Automotive Engine Service 496

# CHAPTER 39 Engine Service: Cylinder Head and Valve Trains 498 Adjusting OHV and OHC Valve-Train Clearance Cylinder-Head and Valve-Train

Adjusting OHV and OHC Valve-Train Clearance Cylinder-Head and Valve-Train Service

# CHAPTER 40 Engine Service: Connecting Rods, Rod Bearings, Pistons and Piston Rings 518

Connecting-Rod, Rod-Bearing, Piston, and Ring Service

# CHAPTER 41 Engine Service: Crankshafts and Cylinder Blocks 526

Crankshaft and Cylinder-Block Service Refinishing Cylinders and Installing Cylinder Liners

#### PART 7 Automotive Drive Trains 534

# **CHAPTER 42 Automotive Clutches: Operation and Service 536**Clutch Construction, Hydraulic and Electronic Controls Clutch Noises, Diagnosis,

Adjustments, and Service

#### CHAPTER 43 Manual Transmissions and Transaxles 553

Gears and Gearing, Gearshifting, and Shift Linkage Transmission and Transaxle Construction and Operation

# CHAPTER 44 Manual Transmissions and Transaxles: Diagnosis and Service 568

Transmission and Transaxle Noise and Trouble Diagnosis Transmission and Transaxle Inspection and Service

# CHAPTER 45 Driveshafts, Universal Joints, Differentials, and Drive Axles 584

Drive Lines, Universal Joints, CV Joints, and Halfshafts Drive Axles, Final-Drive Gears, and Differentials Drive-Axle Diagnosis and Service

# CHAPTER 46 Four-Wheel Drive, Transfer Cases, and Viscous Couplings 604

All-Wheel Drive, Center Differential and Viscous Coupling Four-Wheel-Drive and Transfer-Case Diagnosis and Service

#### CHAPTER 47 Automatic Transmissions and Transaxies 620

Torque Converter and Torque-Converter Clutch Planetary Gears, Hydraulic and Electronic Shift Controls Continuously-Variable and Other Automatic Transmissions

# CHAPTER 48 Automatic Transmissions and Transaxles: Diagnosis and Service 640

Fluid Checks, Noise, and Trouble-Diagnosis Procedures

Stall Test, Line-Pressure
Test, and Air-Pressure Test

Electronic Shift-Control Diagnosis

AutomaticTransmission and Transaxle Service

#### PART 8 Automotive Chassis 656

#### CHAPTER 49 Automotive Suspension Systems 658

MacPherson Struts, Ball Joints, and Torsion Bars Electronic Ride Control and Air-Suspension Systems Sonar Shock Absorbers and Active Suspension System

#### CHAPTER 50 Automotive Steering Systems 675

Recirculating-Ball and Rack-and-Pinion Steering Gears Electronic Power Steering and Four-Wheel Steering Wheel-Alignment Angles, Scrub Radius, and Thrust Angle

## CHAPTER 51 Wheel-Alignment, Steering, and Suspension Service 691

Inspecting Ball Joints, Steering, and Suspension Components Rack-and-Pinion and MacPherson-Strut Service Four-Wheel Alignment, Steering, and Suspension Service

#### CHAPTER 52 Automotive Brakes 711

Drum, Disc, Parking, and Power Brakes Brake-System Valves and Master Cylinders

# CHAPTER 53 Antilock Braking, Traction Control, and Brake Diagnosis and Service 729

Antilock-Braking and Traction-Control Systems Drum-, Disc-, Power-, and ABS-Brake Diagnosis Drum- and Disc-Brake Service

**CHAPTER 54 Tires and Wheels: Construction and Service**Tubes, Tires, and Speed Ratings Tire and Wheel Inspection, Balance, Service, and Repair

# PART 9 Automotive Heating and Air Conditioning 764

### CHAPTER 55 Ventilation, Heating, and Air Conditioning 766

Solar-Powered Ventilation and Rear-Window Defogger Refrigeration and Cooling with R-12 and R-134a

#### CHAPTER 56 Heater and Air Conditioner Service 783

Heater and Air Conditioner Diagnosis and Service Servicing R-12 and R-134a Systems and Adding Oil

Glossary 801 Index 815