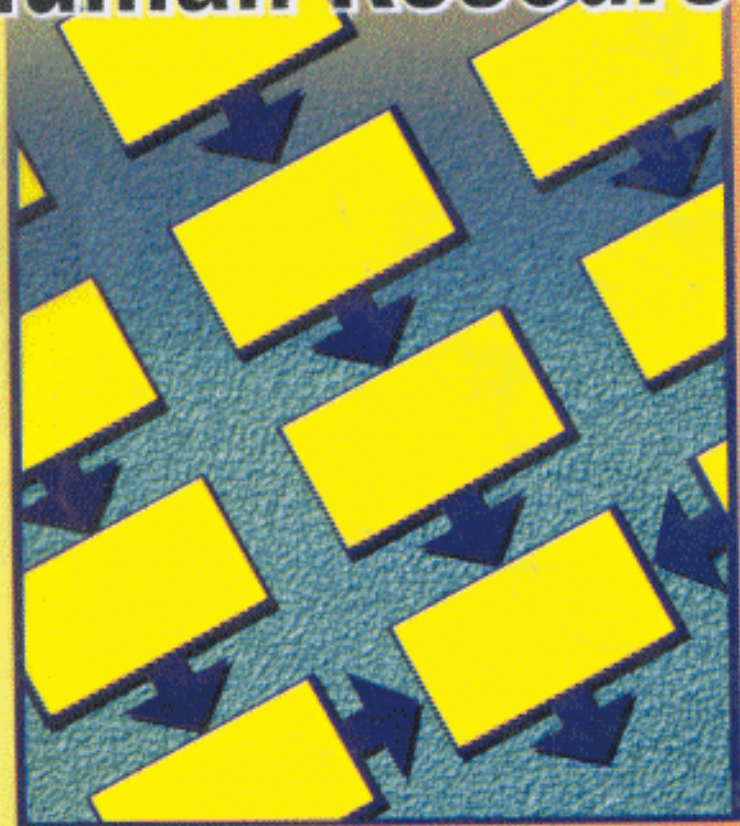


THE BEST OF  
**BLACKWELL**  
Business

*Effectively*  
**Managing &  
Developing  
Human Resource**



G. McBeath

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