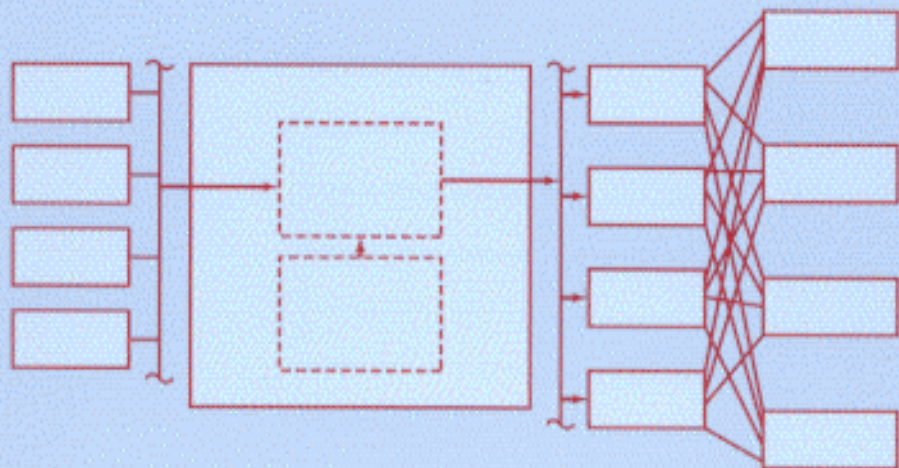


INTERNATIONAL EDITION

LOGISTICS ENGINEERING AND MANAGEMENT

SIXTH EDITION



BENJAMIN S. BLANCHARD

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