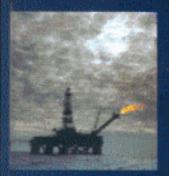
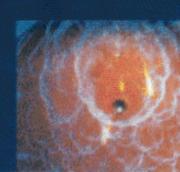


## LEES' LOSS PREVENTION IN THE VOLUME **PROCESS INDUSTRIES**

HAZARD IDENTIFICATION, ASSESSMENT AND CONTROL THIRD EDITION



Edited by SAM MANNAN



## **Contents of Volume 1**

1 Introduction 1/1	4.8 Process Hazard Control: Background 4/14
1.1 Management Leadership 1/1	4.9 Process Hazard Control: Advisory Committee on
1.2 Industrial Safety and Loss Trends 1/1	Major Hazards 4/15
1.3 Safety and Environment Concerns 1/1	4.10 Process Hazard Control: Major Hazards
1.4 Loss Prevention-1 1/4	Arrangements 4/17
1.5 Large Single-stream Plants 1/5	4.11 Process Hazard Control: Planning 4/21
1.6 Loss Prevention-2 1/8	4.12 Process Hazard Control: European
1.7 Total Loss Control 1/10	Community 4/30
1.8 Quality Assurance 1/11	4.13 Process Hazard Control: USA 4/31
1.9 Total Quality Management 1/11	
1.10 Risk Management 1/12	•
1.11 Safety-critical Systems 1/13	5 Economics and Insurance 5/1
1.12 Environment 1/13	5.1 Economics of Loss Prevention 5/2
1.13 Professional Institutions and Bodies 1/13	
1.14 Responsible Care 1/13	5.2 Cost of Losses 5/2
	5.3 Cost of Prevention 5/4
1.15 Academic and Research Activities 1/13	5.4 Level of Loss Prevention Expenditure 5/5
1.16 Overview 1/13	5.5 Insurance of Process Plant 5/7
	5.6 Property Insurance 5/11
2 Hazard, Incident and Loss 2/1	5.7 Business Interruption Insurance 5/16
2.1 The Incident Process 2/2	5.8 Other Insurance Aspects 5/17
2.2 Standard Industrial Classification 2/4	5.9 Notation 5/19
2.3 Injury Statistics 2/5	
2.4 Major Disasters 2/11	
2.5 Major Process Hazards 2/12	6 Management and Management
2.6 Fire Loss Statistics 2/15	Systems 6/1
	6.1 Management Attitude 6/2
	6.2 Management Commitment and Leadership 6/
2.8 Causes of Loss 2/20	6.3 Management Organization 6/4
2.9 Down-time Losses 2/20	6.4 Competent People 6/5
2.10 Trend of Injuries 2/22	6.5 Systems and Procedures 6/5
2.11 Trend of Losses 2/22	6.6 Project Safety Reviews 6/5
2.12 Case Histories 2/27	6.7 Management of Change 6/5
	6.8 Standards and Codes of Practice 6/6
9 Landalation and Law 90	6.9 Pressure Systems 6/6
3 Legislation and Law 3/1	6.10 Documentation 6/6
3.1 US Legislation 3/2	6.11 Audit System 6/6
3.2 US Regulatory Agencies 3/3	6.12 Independent Checks 6/6
3.3 Codes and Standards 3/3	6.13 Major Hazards 6/9
3.4 Occupational Safety and Health Act 1970 3/4	6.14 Quality Management 6/9
3.5 US Environmental Legislation 3/4	6.15 Safety Management 6/9
3.6 US Toxic Substances Legislation 3/4	4-4 P. W. 010
3.7 US Accidental Chemical Release Legislation 3/5	
3.8 US Transport Legislation 3/5	6.17 Organization 6/10
3.9 Regulatory Support 3/5	6.18 Planning 6/12
	6.19 Measurement 6/12
	6.20 Control 6/13
4 Major Hazard Control 4/1	6,21 Audit 6/13
4.1 Superstar Technologies 4/2	6.22 Process Knowledge 6/13
4.2 Hazard Monitoring 4/4	6.23 Safety Strategies 6/14
4.3 Risk Issues 4/4	6.24 Human Factors 6/14
4.4 Risk Perception 4/4	6.25 Contractors 6/15
4.5 Risk Management 4/9	6.26 Safety Management Systems 6/15
4.6 Hazard Control Policy 4/13	6,27 Process Safety Management 6/15
4.7 Nuclear Hazard Control 4/13	6.28 CCPS Management Guidelines 6/16

	Regulatory Control 6/19 STATAS 6/20	8.20 8.21	Process Safety Review System 8/57 Choice of Method 8/62 Filtering and Follow-up 8/62
7	Reliability Engineering 7/1		Safety Review Systems 8/62
7.1	Reliability Engineering 7/1 Development of Reliability Engineering 7/5		Hazard Ranking Methods 8/69
7.2	Reliability Engineering in the Process		Hazard Warning Analysis 8/70
1.2			Plant Safety Audits 8/70
7.3			Other Methods 8/70
7.4			Quality Assurance 8/74
7.5			Quality Assurance: Completeness 8/74
7.6	Some Probability Relationships 7/7		Quality Assurance: QUASA 8/75
7.7	Some Reliability Relationships 7/10 Failure Distributions 7/12	8.30	Notation 8/79
7.8			
7.9	Reliability of Some Standard Systems 7/19		**************************************
	Reliability of Complex Systems 7/21 Markov Models 7/24	9	Hazard Assessment 9/1
		9.1	Background 9/05
	Joint Density Functions 7/29	9,2	Hazard Analysis 9/06
	Monte Carlo Simulation 7/29	9.3	Risk Assessment 9/07
	Availability 7/32	9.4	Event Data 9/11
	Bayes' Theorem 7/38	9.5	Fault Trees 9/12
	Renewal Theory 7/39	9.6	Event Trees 9/30
	Replacement Models 7/41	9.7	Cause-Consequence Diagrams 9/31
1.17	Models of Failure: Strength-load	9.8	Dependent Failures 9/32
710	Interaction 7/41	9.9	Expert Judgement 9/41
	Models of Failure: Some Other Models 7/44	9,10	V/1
	Failure Behaviour and Regimes 7/45	9.11	Human Factors and Human Error 9/49
	Failure Data Analysis 7/47	9.12	
	Reliability in Design 7/59		Hazard Models 9/52
	Reliability Prediction 7/60	9.14	
7.23	Reliability Growth, Testing and	9.15	
	Demonstration 7/61	9.16	
	Maintainability 7/62	9.17	
	Maintenance Activities and Policies 7/63		Injury Relations 9/67
	Reliability-centred Maintenance 7/66	9.19	
	Life Cycle Costing 7/67		Confidence in Results 9/77
7.28	Notation 7/69		Risk Criteria 9/82
			Guide Assessments 9/92
	TY 171 181 1 014		Hazard Impact Model 9/98
	Hazard Identification 8/1		Simplified Assessment Methods 9/104
	Safety Audits 8/2		Decay Relations 9/105
	Management System Audits 8/5		Hazard Warning 9/108
	Checklists 8/11		Computer Aids 9/119
	Materials Properties 8/11		Risk Assessment Debate 9/120
	Pilot Plants 8/13	9.29	Overview 9/122
	Hazard Indices 8/13		
	Hazard Studies 8/26		
	What If? Analysis 8/29	10	Plant Siting and Layout 10/1
	Event Tree and Fault Tree Analysis 8/29		Plant Siting 10/2
	Preliminary Hazard Analysis 8/29		Plant Layout 10/2
	Screening Analysis Techniques 8/30		Layout Generation 10/3
	Hazard and Operability Studies 8/31		Layout Techniques and Aids 10/5
0.13	Failure Modes, Effects and Criticality		Layout Planning and Development 10/6
014	Analysis 8/51	10.6	
	Sneak Analysis 8/53	10.7	
	Computer HAZOP 8/54		Equipment Layout 10/12
	Human Error Analysis 8/55		Pipework Layout 10/13
	Scenario Development 8/55		Storage Layout 10/14
0.18	Consequence Modelling 8/57	10,11	Separation Distances 10/15

10.12   Hazardous Area Classification   10/20	12.21 Overpressure Protection: Installation of Relief Devices 12/65  12.22 Flare and Vent Systems 12/67  12.23 Blowdown and Depressuring Systems 12/72  12.24 Pressure Containment 12/72  12.25 Containment of Toxic Materials 12/73  12.26 Pressure Systems for Chlorine 12/75  12.27 Pailure in Pressure Systems 12/79  12.28 Fracture Mechanics 12/87  12.29 Probabilistic Fracture Mechanics 12/92  12.30 Pailure of Vessels, Equipment and Machinery 12/92
11 Process Design 11/1 11.1 The Design Process 11/2 11.2 Conceptual – Front End Design 11/8	13 Control System Design 13/1
11.2 Conceptual – Front End Design 11/8 11.3 Detailed Engineering 11/10	13.1 Process Characteristics 13/2 13.2 Control System Characteristics 13/4
11.4 Design Assessments 11/11	13.2 Control System Characteristics 13/4 13.3 Instrument System Design 13/4
11.5 Licensors, Vendors and Contractors 11/13	13.4 Process Computer Control 13/8
11.6 Inherently Safer Design 11/13	13.5 Control of Batch Processes 13/12
11.7 Unit Processes 11/24	13.6 Control of Particular Units 13/14
11.8 Unit Operations and Equipments 11/28	13.7 Computer Integrated Manufacturing 13/17
11.9 Operating Conditions 11/32	13.8 Instrument Failure 13/17
11.10 Utilities 11/34	13.9 Trip Systems 13/25
11.11 Particular Chemicals 11/41	13.10 Interlock Systems 13/43
11.12 Particular Processes and Plants 11/53	13.11 Programmable Logic Systems 13/47
11.13 Operational Deviations 11/60 11.14 Impurities 11/64	13.12 Programmable Electronic Systems 13/48
11.15 CCPS Engineering Design Guidelines 11/64	13.13 Software Engineering 13/54 13.14 Safety-related Instrument Systems 13/60
11/01	13.15 CCPS Safe Automation Guidelines 13/62
	13.16 Emergency Shut-down Systems 13/65
12 Pressure System Design 12/1	13.17 Level of Automation 13/67
12.1 Pressure Systems 12/5	13.18 Toxic Storage Instrumentation 13/68
12.2 Pressure System Components 12/8	13.19 Notation 13/69
12.3 Steels and Their Properties 12/8	
12.4 Pressure Vessel Design 12/15	
12.5 Joining, Fastening and Welding 12/17	14 Human Factors and Human
12.6 Pressure Vessel Standards and Codes 12/18 12.7 Pipework and Valves 12/22	Error 14/1 14.1 Human Factors in Process Control 14/4
12.8 Heat Exchangers 12/32	14.1 Human Factors in Process Control 14/4 14.2 Human Factors in System Design 14/4
12.9 Fired Heaters and Furnaces 12/34	14.3 Themes in Human Factors 14/5
12.10 Process Machinery 12/36	14.4 Process Operator Functions 14/7
12.11 Insulation 12/41	14.5 Process Operator Studies 14/7
12.12 Overpressure Protection 12/43	14.6 Allocation of Function 14/10
12.13 Overpressure Protection: Pressure Relief	14.7 Information Display 14/11
Devices 12/47	14.8 Alarm Systems 14/13
12.14 Overpressure Protection: Relief System	14.9 Fault Administration 14/16
Design 12/50	14.10 Malfunction Detection 14/18
12.15 Overpressure Protection: Fire Relief 12/51	14.11 Computer-based Aids 14/19
12.16 Overpressure Protection; Vacuum and Thermal Relief 12/53	14.12 Human Information Processing 14/21 14.13 Task Analysis 14/27
12.17 Overpressure Protection: Special	14.13 Task Analysis 14/27 14.14 Job Design 14/35
Situations 12/56	14.15 Personnel Selection 14/35
12.18 Overpressure Protection: Disposal 12/57	14.16 Training 14/36
12.19 Overpressure Protection:Pressure Relief	14.17 Training: ACSNI Study Group
Valves 12/60	Report 14/38
12.20 Overpressure Protection: Bursting	14.18 Human Factors and Industrial Safety 14/44
Discs 12/64	14.19 Human Error 14/44

14.20 Models and Classifications of	15.16 Passiva Dianarrian: Madela 15/102
Human Error 14/46	15.16 Passive Dispersion: Models 15/103 15.17 Passive Dispersion: Dispersion over Particular
14.21 Human Error in Process Plants 14/48	Surfaces 15/116
14.22 Prevention and Mitigation of Human	15.18 Passive Dispersion: Dispersion in Particular
Error 14/51	Conditions 15/121
14.23 Assessment of Human Error 14/53	15.19 Passive Dispersion: Dispersion
14.24 Assessment of Human Error: Task Analytic	Parameters 15/121
Approach 14/53 14.25 Assessment of Human Error: Process	15.20 Dispersion of Jets and Plumes 15/134
Operation 14/54	15.21 Dispersion of Two-phase Flashing Jets 15/152
14.26 Assessment of Human Error; Qualitative	15.22 Dense Gas Dispersion 15/155
Methods 14/57	15.23 Dispersion of Dense Gas: Source
14.27 Assessment of Human Error: Human Reliability	Terms 15/160
Analysis Handbook 14/59	15.24 Dispersion of Dense Gas: Models and
14.28 Assessment of Human Error: Success Likelihood	Modelling 15/164
Index Method (SLIM) 14/73 14.29 Assessment of Human Error; Human Error	15.25 Dispersion of Dense Gas: Modified
Assessment and Reduction Technique	Conventional Models 15/167 15.26 Dispersion of Dense Gas; Van Ulden
(HEART) 14/74	Model 15/168
14.30 Assessment of Human Error: Method of Dougherty	15.27 Dispersion of Dense Gas: British Gas/Cremer and
and Fragola 14/74	Warner Model 15/172
14.31 Assessment of Human Error:	15.28 Dispersion of Dense Gas; DENZ and
CCPS Method 14/80	CRUNCH 15/175
14.32 Assessment of Human Error: Other Methods 14/80	15.29 Dispersion of Dense Gas: SIGMET 15/179
14.33 Assessment of Human Error: Performance Shaping	15.30 Dispersion of Dense Gas: SLAB and FEM3 15/181
Factors 14/82	15.31 Dispersion of Dense Gas: HEGADAS and Related
14.34 Assessment of Human Error: Human Error	Models 15/182
Data 14/84	15.32 Dispersion of Dense Gas:
14.35 Assessment of Human Error: SRD Human Error	DEGADIS 15/189
Guides 14/87 14.36 Assessment of Human Error; Benchmark	15.33 Dispersion of Dense Gas: SLUMP and
Exercise 14/87	HEAVYGAS 15/191 15.34 Dispersion of Dense Gas Dispersion: Workbook
14.37 Assessment of Human Error: ACSNI Study Group	Model 15/191
Report 14/88	15.35 Dispersion of Dense Gas: DRIFT and Related
14.38 CCPS Human Error Prevention	Models 15/200
Guidelines 14/90	15.36 Dispersion of Dense Gas: Some Other Models and
14.39 Human Factors at Sizewell B 14/91 14.40 Notation 14/92	Reviews 15/202
14.40 Notation 14/92	15.37 Dispersion of Dense Gas: Field Trials 15/204
•	15.38 Dispersion of Dense Gas; Thorney Island
	Trials 15/215
15 Emission and Dispersion 15/1	15.39 Dispersion of Dense Gas: Physical
15.1 Emission 15/02	Modelling 15/223
15.2 Two-phase Flow 15/14	15.40 Dispersion of Dense Gas: Terrain, Obstructions and
15.3 Two-phase Flow: Fauske Models 15/26 15.4 Two-phase Flow: Leung Models 15/30	Buildings 15/236
15.4 Two-phase Flow: Leung Models 15/30 15.5 Vessel Depressurization 15/33	15.41 Dispersion of Dense Gas: Validation and Comparison 15/249
15.6 Pressure Relief Valves 15/39	15.42 Dispersion of Dense Gas; Particular
15.7 Vessel Blowdown 15/42	Gases 15/252
15.8 Vessel Rupture 15/45	15.43 Dispersion of Dense Gas: Plumes from Elevated
15.9 Pipeline Rupture 15/54	Sources 15/256
15.10 Vaporization 15/56 15.11 Dispersion 15/69	15.44 Dispersion of Dense Gas: Plumes from Elevated
15.12 Meteorology 15/74	Sources – PLUME 15/266 15.45 Concentration and Concentration
15.13 Topography 15/98	Fluctuations 15/269
15.14 Dispersion Modelling 15/100	15.46 Flammable Gas Clouds 15/279
15.15 Passive Dispersion 15/102	15.47 Toxic Gas Clouds 15/287

10/10 Dieperoion Orde Onore Distances 10/100	10.10 1 11 10 10 10 10
15.49 Hazard Ranges for Dispersion 15/293	16.16 Fireballs from Explosives 16/188
15.50 Transformation and Removal	16.17 Pool Fires 16/190
Processes 15/295	16.18 Flares 16/207
15.51 Infiltration into Buildings 15/301	16.19 Jet Flames 16/214
15.52 Source and Dispersion Modelling: CCPS	16.20 Engulfing Fires 16/223
Guidelines 15/305	16.21 Effects of Fire: Damage 16/235
15.53 Vapour Release Mitigation: Containment and	16.22 Effects of Fire: Injury 16/239
Barriers 15/306	16.23 Fire Protection of Process Plant 16/252
15.54 Vapour Cloud Mitigation: CCPS	16.24 Passive Fire Protection 16/255
Guidelines 15/317	16.25 Fire fighting Agents 16/261
15.55 Fugitive Emissions 15/318	16.26 Fire Protection Using Water: Extinguishment and
15.56 Leaks and Spillages 15/323	Control 16/263
15.57 Notation 15/324	16.27 Fire Protection Using Water: Exposure
	Protection 16/267
16 Fire 16/1	16.28 Fire Protection Using Foam 16/269
16.1 Fire 16/2	16.29 Fire Protection Using Dry Chemicals 16/272
16.2 Flammability of Gases and Vapours 16/14	16.30 Fire Protection Using Vaporizing
16.3 Combustion Phenomena 16/26	Liquids 16/273
16.4 Plammability of Aerosols 16/53	16.31 Fire Protection Using Inert Gas 16/276
16.5 Ignition Sources 16/56	16.32 Fire Protection Using Special Methods 16/276
16.6 Self-heating 16/66	16.33 Fire Protection Using Portable
16.7 Static Electricity 16/82	Extinguishers 16/277
16.8 Electrical Equipment 16/128	16.34 Fire Protection Applications 16/277
16.9 Hazardous Area Classification 16/135	16.35 Fire Fighting in Process Plant 16/279
16.10 Ignition Models 16/146	16.36 Fire and Fire Protection in Buildings 16/283
16.11 Fire in Process Plant 16/154	16.37 Fire Protection in Transport 16/290
16.12 Flames 16/159	16.38 Fire Hazard 16/291
16.13 Radiant Heat Transfer 16/160	16.39 Hazard Range of Fire 16/292
16.14 Vapour Cloud Fires 16/172	16.40 Notation 16/295
TOTAL TOTAL THEO TOTAL	10/10 HOMENIA 10/230

16 15 Eiroballa 16/176

15/200

15.48 Disparsion over Short Distances